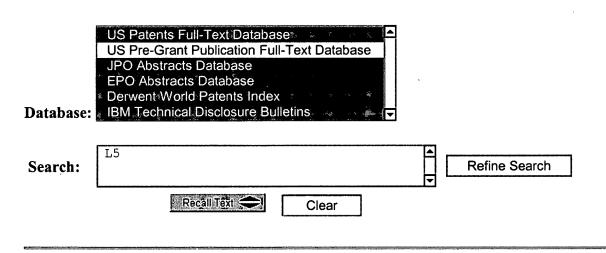


## Search Results -

Term	Documents
US-6284154-\$	0
US-6284154-B1.DWPI,EPAB,JPAB,USPT.	2
US-6284154-\$.DIDUSPT,JPAB,EPAB,DWPI,TDBD.	2
(US-6284154-\$.DID.).USPT,JPAB,EPAB,DWPI,TDBD.	2



DATE: Thursday, August 29, 2002 Printable Copy Create Case

Set Name side by side		Hit Count	Set Name result set
DB=US	SPT,JPAB,EPAB,DWPI,TDBD; PLUR=YES; OP=ADJ	•	
<u>L5</u>	us-6284154-\$.did.	2	<u>L5</u>
<u>L4</u>	jp-06184019-\$.did.	2	<u>L4</u>
<u>L3</u>	us-5474707-\$.did. or us-5536443-\$.did. or us-5653911-\$.did. or us-5645759-\$.did. or us-6056894-\$.did. or us-5382379-\$.did.	11	<u>L3</u>
<u>L2</u>	US-6319424-\$.did. or US-6270691-\$.did. or JP-11125825-\$.did. or JP-10068954-\$.did.	8	<u>L2</u>
<u>L1</u>	EP-1079244-\$.did.	2	<u>L1</u>

**Search History** 

END OF SEARCH HISTORY

## WEST

Generate Collection

L4: Entry 1 of 2

File: JPAB

Jul 5, 1994

PUB-NO: JP406184019A

DOCUMENT-IDENTIFIER: JP 06184019 A

TITLE: FLUOROALKYLCYCLOHEXANE DERIVATIVE

PUBN-DATE: July 5, 1994

INVENTOR-INFORMATION:

NAME

COUNTRY

TAKEHARA, SADAO TAKATSU, HARUYOSHI OGAWA, SHINJI

US-CL-CURRENT: 570/129

INT-CL (IPC): C07C 25/18; C09K 19/30; G02F 1/13

#### ABSTRACT:

PURPOSE: To obtain a new compound having low threshold voltage and high upper-limit temperature of liquid crystal phase to give a liquid crystal composition having broad temperature range of liquid crystal phase and low threshold voltage.

CONSTITUTION: The compound of formula I ((m) is 1 or 3; (n) is 0-5; Z1 and Z2 are single bond or CH2CH2 provided that at least one of Z" and Z2 is single bond; ring A is trans-1,4-cyclohexylene or 1,4-phenylene; X and Y are H or F; the cyclohexane ring has trans configuration), e.g. 3,4-difluoro-1-[trans-4-[trans-4-(2fluoroethyl)cyclohexyl]cyclohexyl]benzene. The

compound can easily be produced by fluorinating a hydroxyalkylcyclohexane derivative of formula II with a fluorination agent such as diethylaminotrifluorosulfuric acid. The starting compound of formula II is easily producible from the corresponding cyclohexanone derivative of formula III. The compound of formula II wherein both X and Y are F is a new compound.

COPYRIGHT: (C) 1994, JPO&Japio

## WEST

# Freeform Search

**US Patents Full-Text Database** US Pre-Grant Publication Full-Text Database JPO Abstracts Database Database: **EPO Abstracts Database Derwent World Patents Index IBM Technical Disclosure Bulletins** us-5474707-\$.did. or us-5536443-\$.did. or us-5653911-\$.did. or us-5645759-\$.did. or Term: us-6056894-\$.did. or us-5382379-\$.did. Documents in Display Format: - Starting with Number 1 Display: Generate: O Hit List O Hit Count O Side by Side O Image Search Clear Help Logout Interrupt Edit S Numbers Main Menu Show S Numbers Preferences Cases

## **Search History**

DATE: Thursday, August 29, 2002 Printable Copy Create Case

Set Name side by side		Hit Count	Set Name result set
DB=U	SPT,JPAB,EPAB,DWPI,TDBD; PLUR=YES; OP=ADJ		
<u>L4</u>	jp-06184019-\$.did.	2	<u>L4</u>
<u>L3</u>	us-5474707-\$.did. or us-5536443-\$.did. or us-5653911-\$.did. or us-5645759-\$.did. or us-6056894-\$.did. or us-5382379-\$.did.	11	<u>L3</u>
<u>L2</u>	US-6319424-\$.did. or US-6270691-\$.did. or JP-11125825-\$.did. or JP-10068954-\$.did.	8	<u>L2</u>
<u>L1</u>	EP-1079244-\$.did.	2	<u>L1</u>

**END OF SEARCH HISTORY** 

```
1995:220392 CAPLUS
AN
DN
    122:21003
    Preparation of (fluoroalkyl)cyclohexane derivatives as liquid crystals
TI
    Takehara, Sadao; Takatsu, Haruyoshi; Ogawa, Shinji
TN
PA
    Dainippon Ink & Chemicals, Japan
SO
    Jpn. Kokai Tokkyo Koho, 17 pp.
    CODEN: JKXXAF
DT
    Patent
LA
    Japanese
IC
    ICM C07C025-18
    ICS C09K019-30; G02F001-13
    75-11 (Crystallography and Liquid Crystals)
    Section cross-reference(s): 74
FAN.CNT 1
    PATENT NO.
                     KIND DATE
                                         APPLICATION NO. DATE
                                         _____
                          _____
                     A2
                           19940705
                                         JP 1993-139668
PΙ
    JP 06184019
                                                          19930610
PRAI JP 1992-150583
                           19920610
```

19921014

19921023

JP 1992-276342

JP 1992-286024

GI

AB The title compds. (I; m = 1,3; n = 0-5; Z1, Z2 = single bond or CH2CH2, provided that at least one of Z1 and Z2 = single bond; ring A = trans-1,4-cyclohexylene or 1,4-phenylene; X, Y = H, F) are prepd. from intermediates, e.g. cyclohexanone derivs. (II; Z1, Z2, ring A = same as above). A liq. crystal compn. contains at least one I. (Fluoroalkyl)cyclohexane derivs. I show good compatibility with widely used nematic mother liq. crystals, excellent chem. stability and high specific resistance and voltage holding ratio owing to the absence of polar groups such as cyano and ester groups, and effect for lowering threshold voltage without lowering the temp. range of nematic phase when they are added to a liq. crystal compn., and thus can provide liq. crystal compns. showing nematic liq. crystal phase at wide temp. range up to high temp. and low threshold voltage and thereby useful for liq. crystal displays and particularly useful as active matrix-driving liq. crystal materials. Thus, Wittig reaction of cyclohexanone deriv. trans, trans-II

```
(Z1 = Z2 = single bond, ring A = 1,4-cyclohexylene) with MeOCH2Ph3PCl by
     using Me3COK in THF and similar Wittig reaction of the resulting
     cyclohexanecarboxaldehyde deriv. (III; R = CHO) with MeOCH2Ph3PCl gave
     cyclohexylacetaldehyde deriv. III (R = OHCCH2) which was reduced by LiAlH4
     in THF to the alc. III (R = HOCH2CH2) and then fluorinated by DAST
     (Et2NSF3) in THF to give title compd. III (R = FCH2CH2) (IV). A liq.
     crystal compn. contg. 30 wt.% IV and an active-matrix mother liq. crystal
     (70 wt.%) consisting of 50% 4-[4-(4-vinylcyclohexyl)cyclohexyl]-1,2-
     difluorobenzene and 50% 4-[4-[4-(3-propen-1-y1)vinylcyclohexyl]cyclohexyl]-
     1,2-difluorobenzene showed the upper limit temp. of nematic phase at
     98.6.degree. and threshold voltage (Vth) 2.00 V in a lig. crystal cell vs.
     116.7.degree.and Vth = 2.43 V, resp., for the mother liq. crystal.
     fluoroalkylcyclohexane deriv prepn liq crystal; active matrix nematic liq
ST
     crystal display
IT
     Liquid crystals
        (prepn. of (fluoroalkyl)cyclohexane derivs. as liq. crystals)
IT
     Optical imaging devices
        (electrooptical liq.-crystal, prepn. of (fluoroalkyl)cyclohexane
        derivs. as liq. crystals for (active matrix) nematic liq. crystal
        displays)
IT
     56309-94-5
     RL: RCT (Reactant)
        (Grignard addn. with bromotrifluorobenzene in prepn. of
        (fluoroalkyl)cyclohexane derivs. as liq. crystals)
IT
     138526-69-9, 1-Bromo-3,4,5-trifluorobenzene
     RL: RCT (Reactant)
        (Grignard addn. with cyclohexanone deriv. in prepn. of
        (fluoroalkyl)cyclohexane derivs. as liq. crystals)
IT
     4009-98-7, Methoxymethyltriphenylphosphonium chloride
     RL: RCT (Reactant)
        (Wittig reaction with formylcyclohexane deriv. in prepn. of
        (fluoroalkyl)cyclohexane derivs. as liq. crystals)
TТ
     145767-92-6
                  159386-26-2
     RL: RCT (Reactant)
        (Wittig reaction with methoxymethyltriphenylphosphonium chloride in
        prepn. of (fluoroalkyl)cyclohexane derivs. as liq. crystals)
IT
     75-16-1, Methylmagnesium bromide
     RL: RCT (Reactant)
        (addn. reaction with hexylacetaldehyde deriv. in prepn. of
        (fluoroalkyl)cyclohexane derivs. as liq. crystals)
IT
     155266-68-5
     RL: RCT (Reactant)
        (hydroboration-oxidative hydroxylation in prepn. of
        (fluoroalkyl)cyclohexane derivs. as liq. crystals)
IT
     159386-27-3P
                    159386-28-4P
                                   159386-29-5P
                                                  159386-30-8P
                                                                  159386-31-9P
     159386-32-0P
                    159386-33-1P
                                   159386-34-2P
                                                  159386-35-3P
                                                                  159386-36-4P
                    159386-38-6P
                                   159386-39-7P
     159386-37-5P
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation)
        (intermediate for prepn. of (fluoroalkyl)cyclohexane derivs. as liq.
        crystals)
IT
                   159516-05-9
     159516-04-8
     RL: DEV (Device component use); USES (Uses)
        (nematic liq. crystal compn. for active-matrix liq. crystal displays)
IT
                              61204-03-3
     61203-99-4
                  61204-01-1
                                            67589-39-3
                                                         67589-41-7
     67589-46-2
                  67589-47-3
                               67589-52-0
                                            67589-53-1
     RL: DEV (Device component use); USES (Uses)
        (nematic liq. crystal compn. for liq. crystal displays)
IT
                    159386-21-7P
                                  159386-22-8P
     159386-20-6P
                                                 159386-23-9P
                                                                  159386-24-0P
     159386-25-1P
     RL: DEV (Device component use); SPN (Synthetic preparation); PREP
     (Preparation); USES (Uses)
        (prepn. of (fluoroalkyl)cyclohexane derivs. as liq. crystals for
        (active matrix) nematic liq. crystal displays)
IT
     159516-04-8
```

Relative stereochemistry.

CDES \*

CM 2

CRN 155266-68-5 CMF C22 H30 F2 CDES \*

Relative stereochemistry.

CM 3

CRN 142400-92-8 CMF C20 H26 F2 CDES \*

Relative stereochemistry.

$$H_2C$$

•

,

```
1995:861146 CAPLUS
AN
```

123:301635 DN

Cyclic hydrocarbon derivative and liquid crystal composition containing ΤI the same.

Takatsu, Haruyoshi; Takehara, Sadao; Takeuchi, Kiyohumi; Osawa, Masashi; IN Ogawa, Shinji; Ishida, Norie

Dainippon Ink Chemical Industry Co., Japan PA

Eur. Pat. Appl., 334 pp. so CODEN: EPXXDW

Patent DT

English LA

FAN.C1	FAN.CNT 1							
I	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE			
-								
PI F	EP 637623	A1	19950208	EP 1994-111448	19940722			
I	EP 637623	B1	20011004					
	R: DE, GB			•				
j	JP 07034066	A2	19950203	JP 1993-182734	19930723			
Ţ	JS 5474707	Α	19951212	US 1994-278260	19940721			
Ţ	JS 5536443	Α	19960716	US 1995-429485	19950425			
PRAI C	JP 1993-182734	Α	19930723					
J	JS 1994-278260	A3	19940721					
OS N	MARPAT 123:301635	5						



```
1995:995628 CAPLUS
AN
```

124:131646 DN

Liquid crystalline compound, liquid crystal composition, and display ΤI element.

Kondo, Tomoyuki; Miyazawa, Kazutoshi; Fujita, Atsuko; Ohnishi, Noriyuki; IN Goto, Yasuyuki; Nakagawa, Etsuo; Sawada, Shinichi

Chisso Corp., Japan PΑ

Eur. Pat. Appl., 66 pp. SO CODEN: EPXXDW

DTPatent

LA English

FAN.	CNT 1				
	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	EP 679707	<b>A</b> 1	19951102	EP 1995-302894	19950428
	EP 679707	B1	19990616		
	R: AT, CH,	DE, FR	, GB, IT, LI	, NL	
	JP 08012605	A2	19960116	JP 1995-64200	19950323
	US 5653911	Α	19970805	US 1995-429847	19950427
	CN 1117515	Α	19960228	CN 1995-104596	19950428
	AT 181352	E	19990715	AT 1995-302894	19950428
	US 5720899	Α	19980224	US 1996-775199	19961230
PRAI	JP 1994-92740		19940428		
	US 1995-429847		19950427		
os	MARPAT 124:1316	46			

AN 1996:304000 CAPLUS

DN 124:356419

TI A liquid crystal composition and a liquid crystal display element using the same

IN Tomi, Yoshitaka; Nakagawa, Etsuo; Sawada, Shinichi

PA Chisso Corp., Japan

SO Eur. Pat. Appl., 34 pp.

CODEN: EPXXDW

DT Patent

LA English

FAN CNT 1

FAN (	CNT I				
	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
ΡI	EP 704512	A1	19960403	EP 1995-113991	19950906
	EP 704512	B1	20000308		
	R: CH, DE,	GB, LI			
	JP 08073857	A2	19960319	JP 1994-238555	19940906
	US 5645759	Α	19970708	US 1995-524441	19950906
PRAI	JP 1994-238555		19940906		
os	MARPAT 124:35643	L9			

```
1998:589506 CAPLUS
AN
DN
     129:223330
     TN- and STN-liquid crystal display with fast switching time
ΤI
     Hirschmann, Harald; Reiffenrath, Volker; Weller, Clarissa
IN
PA
     Merck Patent G.m.b.H., Germany
SO
     Ger. Offen., 46 pp.
     CODEN: GWXXBX
DT
     Patent
     German
LA
FAN.CNT 1
     PATENT NO.
                     KIND DATE
                                          APPLICATION NO. DATE
     DE 19707956 A1 19980903
GB 2322631 A1 19980902
GB 2322631 B2 20010221
CN 1192464 A 19980909
                                          DE 1997-19707956 19970227
ΡI
                                           GB 1998-4136 19980226
     CN 1192464
                                           CN 1998-105339 19980226
                     A 19980909
     US 6056894 A 20000502
JP 10245560 A2 19980914
                                           US 1998-30921
                                                            19980226
                                           JP 1998-62030 19980227
PRAI DE 1997-19707956 A
                           19970227
```

OS MARPAT 129:223330

```
1995:252460 CAPLUS
AN
DN
     122:148170
TI
     Preparation of cyclohexane derivatives as liquid crystals
     Onchi, Juichi; Shioda, Makoto; Matsui, Shuichi; Kondo, Tomoyuki; Goto,
IN
     Yasuyuki
PA
     Chisso Corp, Japan
     Jpn. Kokai Tokkyo Koho, 57 pp.
SO
     CODEN: JKXXAF
DT
     Patent
LΑ
    Japanese
IC
     ICM C07C025-18
     ICS C07C043-225; C09K019-30
CC
     75-11 (Crystallography and Liquid Crystals)
     Section cross-reference(s): 74
FAN.CNT 1
    PATENT NO.
                      KIND DATE
                                           APPLICATION NO.
                                                            DATE
PΙ
    JP 06211711
                      A2
                            19940802
                                           JP 1993-250740
                                                             19931006
    JP 2908968
                      B2
                            19990623
    US 5382379
                       Α
                            19950117
                                           US 1993-132917
                                                             19931007
PRAI JP 1992-268868
                            19921007
    MARPAT 122:148170
os
```

$$X \longrightarrow (A)_{\underline{i}} Z (B)_{\underline{m}} (CH_2)_{\underline{n}} CH = CHR$$

GΙ

The title compds. [I; R = H, trans-C1-7 linear or branched alkyl; X = F, AB CF3, CF30, F2CH; A = 1,4-cyclohexylene, 1,4-phenylene; B = 1,4-cyclohexylene; i, m = 0,1,2; (i + m).gtoreq.1; Z = single bond, CH2CH2; n = 0-4] are prepd. A liq. crystal compn. contains at least one I. These cyclohexane derivs. I have low viscosity and unexpectedly lower elastic const. ratio (K33/K11) than those of compds. having n-alkyl substituents in spite of the presence of the alkenyl substituent, decrease thresh-hold voltage of display devices when they are added to a liq. crystal compn., and are suitable for the use in twisted nematic (TN)-mode liq. crystal display devices. Thus, treatment of EtPh3PBr with Me3COK in THF at 0.degree. followed by Wittig reaction with 3-[4-(3,4,5trifluorophenyl)cyclohexyl]propionaldehyde at room temp. gave 5-[4-(3,4,5-trifluorophenyl)cyclohexyl]-2-pentene (II) which was converted into (2E)-II by epoxidn. of II with m-chloroperbenzoic acid in CH2Cl2, bromination of the resulting epoxide with Ph3PBr2 in refluxing benzene, and debromination of the resulting 2,3-dibromopentane deriv. with  ${\tt Zn}$ powder in AcOH. A liq. crystal compn. contg. 15 wt.% (2E)-II and a mixt. of 5 p-cyclohexylbenzonitrile derivs. (85 wt.%) showed the nematic-isotropic phase transition at -95.6.degree., viscosity 2.3 cp at 20.degree., and threshold voltage 1.28 V and elastic const. ratio K33/K11 = 1.99 in a TN liq. crystal cell.

Ι

ST cyclohexane deriv prepn liq crystal; twisted nematic liq crystal display device

IT Liquid crystals

(prepn. of cyclohexane derivs. as liq. crystals)

IT Optical imaging devices

(electrooptical liq.-crystal, prepn. of cyclohexane derivs. as liq. crystals for twisted nematic liq. crystal display)

IT 138526-69-9 156243-64-0, 3,5-Difluoro-4-trifluoromethylbromobenzene

```
RL: RCT (Reactant)
        (Grignard addn. with cyclohexanone deriv. in prepn. of cyclohexane
        derivs. as liq. crystals)
ΙT
     4746-97-8, 1,4-Cyclohexanedione monoethylene ketal
     4,4'-Dicyclohexanedione monoethylene ketal
                                                   160910-66-7,
     1,1-Ethylenedioxy-4-[2-(4-oxocyclohexyl)ethyl]cyclohexanone
     RL: RCT (Reactant)
        (Grignard addn. with trifluorobromobenzene in prepn. of cyclohexane
        derivs. as liq. crystals)
     867-13-0, Triethyl phosphonoacetate
IT
     RL: RCT (Reactant)
        (Horner-Emmons reaction with cyclohexanone deriv. in prepn. of
        cyclohexane derivs. as liq. crystals)
ΙT
     2043-61-0, Formylcyclohexane
                                    160910-65-6
     RL: RCT (Reactant)
        (Wittig reaction with benzyltriphenylphosphonium bromide deriv. in
        prepn. of cyclohexane derivs. as liq. crystals)
IT
     1779-49-3, Methyltriphenylphosphonium bromide
     RL: RCT (Reactant)
        (Wittig reaction with cyclohexanecarboxaldehyde deriv. in prepn. of
        cyclohexane derivs. as liq. crystals)
IT
     4009-98-7, Methoxymethyltriphenylphosphonium chloride
                                                              69891-92-5,
     2-(1,3-Dioxan-2-yl)ethyltriphenylphosphonium bromide
     RL: RCT (Reactant)
        (Wittig reaction with cyclohexanone deriv. in prepn. of cyclohexane
        derivs. as liq. crystals)
     1530-32-1, Ethyltriphenylphosphonium bromide
IT
     RL: RCT (Reactant)
        (Wittig reaction with cyclohexylpropionaldehyde deriv. in prepn. of
        cyclohexane derivs. as liq. crystals)
IT
     160910-64-5, 3,4,5-Trifluorobenzyltriphenylphosphonium bromide
     RL: RCT (Reactant)
        (Wittig reaction with formylcyclohexane in prepn. of cyclohexane
        derivs. as liq. crystals)
IT
     152816-09-6P
                    159386-29-5P
                                   159386-30-8P
                                                  159386-31-9P
                                                                  159386-32-0P
     159386-39-7P
                    160148-04-9P
                                                  160148-06-1P
                                   160148-05-0P
                                                                  160148-08-3P
     160148-09-4P
                    160148-10-7P
                                   160910-25-8P
                                                  160910-26-9P
                                                                  160910-27-0P
                                                  160910-31-6P
     160910-28-1P
                    160910-29-2P
                                   160910-30-5P
                                                                  160910-32-7P
     160910-33-8P
                    160910-34-9P
                                   160910-35-0P
                                                  160910-36-1P
                                                                  160910-37-2P
     160910-38-3P
                    160910-39-4P
                                   160910-40-7P
                                                   160910-41-8P
                                                                  160910-42-9P
     160910-43-0P
                    160910-44-1P
                                   160910-45-2P
                                                  160910-46-3P
                                                                  160910-47-4P
     160910-48-5P
                    160910-49-6P
                                   160910-50-9P
                                                  160910-51-0P
                                                                  160910-52-1P
     160910-53-2P
                    160910-54-3P
                                                   160910-56-5P
                                   160910-55-4P
                                                                  160910-57-6P
     160910-58-7P
                    160910-59-8P
                                   160910-60-1P
                                                  160910-61-2P
                                                                  160910-62-3P
     160910-63-4P
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation)
        (intermediate for prepn. of cyclohexane derivs. as liq. crystals for
        twisted nematic liq. crystal display)
                   160910-24-7 161022-29-3
ΙT
     160910-23-6
                                             161022-30-6
     161022-31-7
     RL: DEV (Device component use); USES (Uses)
        (liq. crystal compn. for twisted nematic liq. crystal display)
IT
     160910-14-5P
     RL: DEV (Device component use); RCT (Reactant); SPN (Synthetic
    preparation); PREP (Preparation); USES (Uses)
        (prepn. of cyclohexane derivs. as liq. crystals for twisted nematic
        liq. crystal display)
IT
     159586-97-7P
                   160910-15-6P
                                   160910-16-7P
                                                  160910-17-8P
                                                                  160910-18-9P
                    160910-20-3P 160910-21-4P 160910-22-5P
     160910-19-0P
    RL: DEV (Device component use); SPN (Synthetic preparation); PREP
     (Preparation); USES (Uses)
        (prepn. of cyclohexane derivs. as liq. crystals for twisted nematic
        liq. crystal display)
IT
     161022-29-3
```

RL: DEV (Device component use); USES (Uses)
 (liq. crystal compn. for twisted nematic liq. crystal display)

RN 161022-29-3 CAPLUS

CN Benzonitrile, 4-(4-heptylcyclohexyl)-, trans-, mixt. with
[trans(trans)]-4-(4'-pentyl[1,1'-bicyclohexyl]-4-yl)benzonitrile,
 trans-4-(4-pentylcyclohexyl)benzonitrile, trans-4-(4 propylcyclohexyl)benzonitrile and [1.alpha.,4.beta.(E)]-1,2,3-trifluoro-5[4-(3-pentenyl)cyclohexyl]benzene (9CI) (CA INDEX NAME)

CM 1

CRN 160910-14-5
CMF C17 H21 F3
CDES \*

Relative stereochemistry.

Double bond geometry as shown.

$$F \\ F$$

CM 2

CRN 85547-03-1 CMF C24 H35 N CDES \*

Relative stereochemistry.

$$\begin{array}{c} \text{(CH}_2) \text{ 4} \\ \text{Me} \end{array}$$

CM 3

CRN 61204-03-3 CMF C20 H29 N CDES 2:TRANS

Relative stereochemistry.

CM

CRN 61204-01-1 CMF C18 H25 N CDES 2:TRANS

Relative stereochemistry.

CM5

CRN 61203-99-4 CMF C16 H21 N CDES 2:TRANS

Relative stereochemistry.

IT 160910-21-4P

RL: DEV (Device component use); SPN (Synthetic preparation); PREP (Preparation); USES (Uses) (prepn. of cyclohexane derivs. as liq. crystals for twisted nematic liq. crystal display)

160910-21-4 CAPLUS RN

CN1,1'-Biphenyl, 4'-(trans-4-ethenylcyclohexyl)-3,4,5-trifluoro- (9CI) (CA INDEX NAME)

Relative stereochemistry.

$$H_2C$$

.

```
C:\STNEXP4\QUERIES\964650.str
```

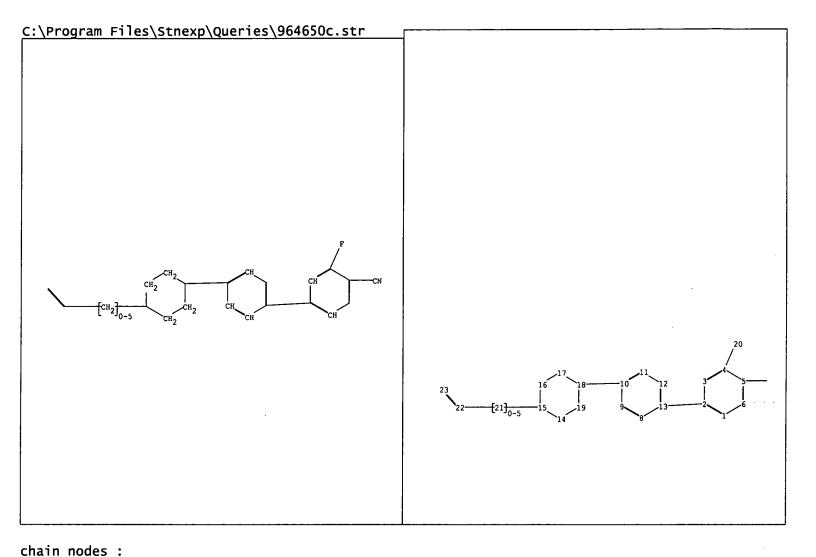
```
chain nodes :
   7 8 10 27 28 29
                        32 33
ring nodes :
   1 2 3 4 5 6 13
                        14
                           15 16 17 18 19 20 21 22 23 24
chain bonds :
   3-17 5-7 6-8 8-10 14-24 21-29 27-28 27-29 27-33 28-32
   1-2 1-6 2-3 3-4 4-5 5-6 13-14 13-18 14-15 15-16 16-17 17-18 19-20 19-24 20-21 21-22 22-23 23-24
exact/norm bonds :
   6-8 8-10 13-14 13-18 14-15 15-16 16-17 17-18 19-20 19-24 20-21 21-22 22-23
   23-24 27-33
exact bonds :
   3-17 5-7 14-24 21-29 27-28 27-29 28-32
normalized bonds:
   1-2 1-6 2-3 3-4 4-5 5-6
```

**G1:C**1,F,CF2,CF3

G2:H,CH3

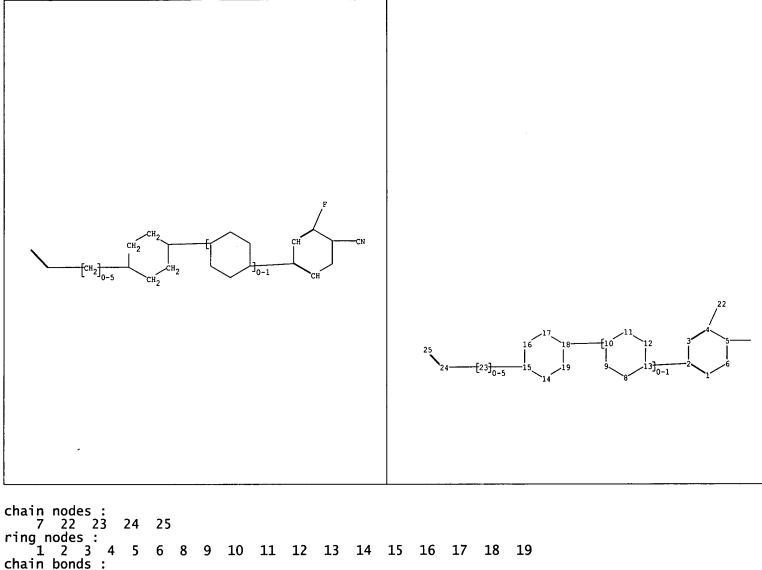
Match level:
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:CLASS 8:CLASS 10:CLASS 13:Atom
14:Atom 15:Atom 16:Atom 17:Atom 18:Atom 19:Atom 20:Atom 21:Atom 22:Atom 23:Atom
24:Atom 27:CLASS 28:CLASS 29:CLASS 32:CLASS 33:CLASS

1



```
7 20 21 22 23
ring nodes:
1 2 3 4 5 6 8 9 10 11 12 13 14 15 16 17 18 19
chain bonds:
2-13 4-20 5-7 10-18 15-21 21-22 22-23
ring bonds:
1-2 1-6 2-3 3-4 4-5 5-6 8-9 8-13 9-10 10-11 11-12 12-13 14-15 14-19 15-16 16-17 17-18 18-19
exact/norm bonds:
14-15 14-19 15-16 16-17 17-18 18-19
exact bonds:
2-13 4-20 5-7 10-18 15-21 21-22 22-23
normalized bonds:
1-2 1-6 2-3 3-4 4-5 5-6 8-9 8-13 9-10 10-11 11-12 12-13
```

Match level:
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:CLASS 8:Atom 9:Atom 10:Atom 11:Atom 12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:Atom 18:Atom 19:Atom 20:CLASS 21:CLASS 22:CLASS 23:CLASS



C:\Program Files\Stnexp\Queries\964650.str

```
7 22 23 24 25
ring nodes:
1 2 3 4 5 6 8 9 10 11 12 13 14 15 16 17 18 19
chain bonds:
2-13 4-22 5-7 10-18 15-23 23-24 24-25
ring bonds:
1-2 1-6 2-3 3-4 4-5 5-6 8-9 8-13 9-10 10-11 11-12 12-13 14-15 14-19 15-16
16-17 17-18 18-19
exact/norm bonds:
8-9 8-13 9-10 10-11 11-12 12-13 14-15 14-19 15-16 16-17 17-18 18-19
exact bonds:
2-13 4-22 5-7 10-18 15-23 23-24 24-25
normalized bonds:
1-2 1-6 2-3 3-4 4-5 5-6
```

Match level:
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:CLASS 8:Atom 9:Atom 10:Atom 11:Atom 12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:Atom 18:Atom 19:Atom 22:CLASS 23:CLASS 24:CLASS 25:CLASS

RN 105942-13-0 REGISTRY

CN Benzonitrile, 2-fluoro-4-[4-(1-pentenyl)cyclohexyl]-,

[1.alpha.,4.beta.(E)]- (9CI) (CA INDEX NAME)

FS STEREOSEARCH

MF C18 H22 F N

SR CA

LC STN Files: CA, CAPLUS, USPATFULL

## Ring System Data

Elemental	Elemental	Size of	Ring System	Ring	RID
Analysis	Sequence	the Rings	Formula	Identifier	Occurrence
EA	ES	SZ	RF	RID	Count
========	+=======	+======+	+========-	-=======-	-=======
C6	C6	6	C6	46.150.1 46.150.18	1
C6	C6	6	C6	46.150.18	1

Relative stereochemistry.

Double bond geometry as shown.

## Calculated Properties (CALC)

PROPERTY (CODE)	VALUE	CONDITION	NOTE
Bioconc. Factor (BCF) Boiling Point (BP) Enthalpy of Vap. (HVAP) Flash Point (FP) Freely Rotatable Bonds (FRB) H acceptors (HAC)	27799   27799   27799   27799   27799   27799   373.0+/-27.0 deg C   62.02+/-3.0 kJ/mol   194.7+/-25.2 deg C   4	pH 1	(1) ACD (1) ACD
H donors (HD) Koc (KOC) Koc (KOC) Koc (KOC) Koc (KOC) Koc (KOC) LogD (LOGD) LogP (LOGP) Molar Solubility (SLB.MOL)	0 52798 52798 52798 52798 52798 6.15 6.15 6.15 6.15 6.15 6.1015	pH 1 pH 4 pH 7 pH 8 pH 10 pH 1 pH 4 pH 7 pH 8 pH 10	(1) ACD (1) ACD

Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 4	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 7	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	8 Hq	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 10	(1)	ACD
Molecular Weight (MW)	271.37		(1)	ACD
Vapor Pressure (VP)	9.24E-06 Torr	25.0 deg C	(1)	ACD

- (1) Calculated using Advanced Chemistry Development (ACD) Software Solaris V4.76 ((C) 1994-2003 ACD)
  - 1 REFERENCES IN FILE CA (1962 TO DATE)
  - 1 REFERENCES IN FILE CAPLUS (1962 TO DATE)

#### REFERENCE 1

- AN 106:18142 CA
- TI Fluorobenzonitrile derivatives as intermediates for liquid crystal materials
- IN Waechtler, Andreas; Kurmeier, Hans Adolf; Hittich, Reinhard; Scheuble, Bernhard
- PA Merck Patent G.m.b.H., Fed. Rep. Ger.
- SO Ger. Offen., 22 pp. CODEN: GWXXBX
- DT Patent
- LA German
- IC ICM C07C121-76 ICS C07C120-00; C09K019-08
- CC 25-20 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds) Section cross-reference(s): 75

FAN.CNT 1

GI

		_												
	PAT	CENT 1	NO.		KIND	DATE			AP:	PLICAT	ON NO	ο.	DATE	
			:											
PI	DE	3504	866		A1	19860	0814		DE	1985-	350486	56	19850	213
	WO	8604	895		A1	19860	0828		WO	1986-	EP40		19860	130
		W:	JP,	US										
		RW:	ΑT,	BE,	CH, DE	, FR,	GB,	IT,	LU, 1	NL, SE				
	ΕP	2118	76		A1	19870	0304		EP	1986-	901063	3	19860	130
		R:	CH,	DE,	GB, LI									
	JP_	6250	1842		T2	19870	0723		JР	1986-	500899	€	19860	130
	(US	4784	471	)	Α	19883	1115		US	1986-	932544	1	19861	014
PRAI	DE	1985	-3504	1866	198502	213								
	WO	1986	-EP4(	)	19860	130								

AB The title compds. I (m = 0, 1) are prepd. as intermediates for liq. crystal materials. Thus, a suspension of 5.3 g Ph3(MeOCH2)P+ Cl- and 1.8 g KOCMe3 in diisopropyl ether was treated with 2.3 g (cyanofluorophenyl)cyclohexanone II in THF at -15.degree., and the resulting methoxymethylene deriv. III was acidified to give trans-I

```
(3-fluoro; m = 1), which was treated with HOCH2CH(Pr)CH2OH in PhMe in the
     presence of p-toluenesulfonic acid to give the liq. crystal material
     2-[trans-4-(4-cyano-3-fluorophenyl)cyclohexyl]-5-propyl-1,3-dioxane.
ST
     fluorobenzonitrile prepn liq crystal intermediate
     Liquid crystals
IT
        (intermediates for, fluorobenzonitrile derivs. as)
IT
     105942-12-9, 4-(3-Fluoro-4-cyanophenyl)cyclohexanecarboxaldehyde
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (Wittig reaction of, liq. crystal material from)
     1779-51-7, n-Butyltriphenylphosphonium bromide
IT
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (Wittig reaction of, with cyclohexanecarboxaldehyde deriv.)
     23523-33-3, Bis(triphenylphosphine)palladium dibromide
IT
     RL: CAT (Catalyst use); USES (Uses)
        (catalyst, for formylation of bromofluorobenzonitrile)
     105942-08-3, 4-Bromo-2-fluorobenzonitrile
ΙT
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (formylation of)
     105942-09-4, 2-Fluoro-4-cyanobenzyl bromide
ΙT
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (oxidn. of)
IT
     105942-11-8, 4,4'-Dicyano-3,3'-difluorostilbene
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (ozonolysis of)
IT
     105942-07-2P
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
     (Reactant or reagent)
        (prepn. and Wittig reaction of, as intermediate for liq. crystal
        materials)
IT
     105942-06-1P
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
     (Reactant or reagent)
        (prepn. and hydrolysis of)
\mathbf{T}
     105942-13-0P
                    105942-14-1P
                                   105942-16-3P
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (prepn. of)
     101048-76-4P, 3-Fluoro-4-cyanobenzaldehyde
IT
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (prepn. of, as intermediate for liq. crystal materials)
IT
     4009-98-7, Triphenylmethoxymethylphosphonium chloride
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (reaction of, with (cyanofluorophenyl)cyclohexanone)
IT
     2612-28-4, 2-Propylpropane-1,3-diol
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (reaction of, with aldehyde, liq. crystal materials from)
IT
     105942-15-2
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (reaction of, with propylpropanediol, liq. crystal material from)
IT
     105942-05-0, 4-(4-Cyano-3-fluorophenyl)cyclohexanone
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (reaction of, with triphenyl(methoxymethyl)phosphonium chloride)
```

```
C:\STNEXP4\QUERIES\964650.str
```

```
chain nodes :
    7 8 10 27 28 29
                         32 33
ring nodes : 1 2 3 4 5 6 13
                         14 15 16 17 18 19 20 21 22 23 24
chain bonds :
    3-17 5-7 6-8 8-10 14-24 21-29 27-28 27-29
                                                    27-33 28-32
ring bonds :
    1-2 1-6 2-3 3-4 4-5 5-6 13-14 13-18 14-15 15-16 16-17 17-18 19-20 19-24 20-21 21-22 22-23 23-24
exact/norm bonds :
    6-8 8-10 13-14 13-18 14-15 15-16 16-17 17-18 19-20 19-24 20-21 21-22 22-23
    23-24 27-33 28-32
exact bonds :
    3-17 5-7
             14-24 21-29 27-28 27-29
normalized bonds:
1-2 1-6 2-3 3-4 4-5 5-6
```

G1:C1, F, CF2, CF3, CN

G2:H,CH3

Match level:
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:CLASS 8:CLASS 10:CLASS 13:Atom
14:Atom 15:Atom 16:Atom 17:Atom 18:Atom 19:Atom 20:Atom 21:Atom 22:Atom 23:Atom
24:Atom 27:CLASS 28:CLASS 29:CLASS 32:CLASS 33:CLASS

1995:861146 CAPLUS AN

DN 123:301635

ΤI Cyclic hydrocarbon derivative and liquid crystal composition containing the same.

Takatsu, Haruyoshi; Takehara, Sadao; Takeuchi, Kiyohumi; Osawa, Masashi; IN Ogawa, Shinji; Ishida, Norie

Dainippon Ink Chemical Industry Co., Japan PA

Eur. Pat. Appl., 334 pp. so

CODEN: EPXXDW

DTPatent

LA English

ICM C09K019-04 IC

ICS C09K019-30; C07B059-00; C07C255-50; C07C043-20; C07C025-18

74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other CC Reprographic Processes)

Section cross-reference(s): 75

FAN.CNT 1

	PATENT NO.	WTMD.	DATE	APPLICATION NO.	DATE
	PAIENI NO.	KIND	DATE	APPLICATION NO.	DAID
ΡI	EP 637623	A1	19950208	EP 1994-111448	19940722
	EP 637623	B1	20011004		
	R: DE, GB				
	JP 07034066	A2	19950203	JP 1993-182734	19930723
	US 5474707	Α	19951212	US 1994-278260	19940721
	US 5536443	Α	19960716	US 1995-429485	19950425
PRAI	JP 1993-182734	Α	19930723		
	US 1994-278260	A3	19940721		
os	MARPAT 123:30163	5			/
GI					1. 1. 8

$$Y^{1} = \left\{ \begin{array}{c} K \\ \end{array} \right\} = \left\{ \begin{array}{c} L \\ \end{array} \right\} = \left\{$$

ΙI

Ι

A novel cyclic hydrocarbon deriv. is disclosed, which is represented by AB formula I, wherein Y1 and Y2 each independently represent F, Cl, CN, OCN, SCN, OCF3, OCF2H, OCH2CF3, CF3, R, OR, CO2R, or -OCOR, wherein R represents alkyl having 1-20 C atoms, alkenyl having from 2-20 C atoms, or alkoxyalkyl having 2-20 C atoms, provided that at least one of Y1 and Y2 represents R, OR, CO2R, or -OCOR; Z, Z1-4 each independently represent a single bond, CH2CH2, CH=CH, C.tplbond.C, CO2, OCO, CH2O, OCH2, (CH2)4, (CH2)30, or O(CH2)3; ring A represents a group of formula II, wherein

```
X1-10 each independently represent H or D, provided that at least one of
     them represents D; rings K, L, J, M, N each independently represent
     trans-1,4-cyclohexylene, 1,4-cyclohexeneylene, trans-1,4-phenylene,
     1,4-phenylene substituted with 1-4 substituents selected from F, Cl, CN,
     and CH3, 1,3-dioxane-2,6-diyl, pyrimidine-2,5-diyl, pyridine-2,5-diyl, or
     a group of formula III, wherein X11-20 each independently represent H or
     D, provided that at least one of them represents D; k, l, m, n each
     independently represent 0 or 1 with the sum of k, l, m, and n being 0, 1,
     or 2 is prepd. and used in a liq. crystal compn. for an electrooptical
     display device.
ST
     cyclic hydrocarbon liq crystal display
IT
     Liquid crystals
        (cyclic hydrocarbons as)
IT
     Optical imaging devices
        (electrooptical, liq. crystal compns. contg. cyclic hydrocarbons for)
IT
                   169273-17-0
                                 169273-19-2
                                                169273-20-5
                                                               169273-21-6
     169273-07-8
                   169527-83-7
                                  169527-84-8
                                                169527-85-9
                                                               169527-86-0
     169527-81-5
                   169527-88-2
                                  169527-89-3
                                                169527-90-6
                                                               169527-91-7
     169527-87-1
     169532-92-7
     RL: TEM (Technical or engineered material use); USES (Uses)
        (display device liq. crystal compn.)
                                             67589-39-3
IT
     61203-99-4
                  61204-01-1
                               61204-03-3
                                                           67589-41-7
                                             67589-53-1
                                                           86504-59-8
     67589-46-2
                  67589-47-3
                               67589-52-0
                               92118-83-7
                                             92118-84-8
                                                           93743-04-5
     92118-81-5
                  92118-82-6
                                                          119990-81-7
                  94840-77-4
                                             97941-21-4
     94819-16-6
                               96042-33-0
                                  144916-76-7
                                                147065-76-7
                   142400-92-8
                                                               155041-85-3
     129738-54-1
     155266-68-5
                   159586-97-7
                                  162785-84-4
                                                162785-85-5
                                                               163671-84-9
     163671-92-9
                   163671-97-4
                                  167949-21-5
                                                167949-22-6
                                                               167949-24-8
     167949-26-0
                   167949-27-1
                                  169151-78-4
                                                169151-79-5
                                                               169151-80-8
                                  169151-83-1
                                                169151-84-2
                                                               169151-85-3
     169151-81-9
                   169151-82-0
                                                               169151-90-0
     169151-86-4
                   169151-87-5
                                  169151-88-6
                                                169151-89-7
     169151-91-1
                   169151-92-2
                                  169151-93-3
                                                169151-94-4
                                                               169151-95-5
     169151-96-6
                   169151-97-7
                                  169151-98-8
                                                169151-99-9
                                                               169152-00-5
     169152-01-6
                   169152-02-7
                                  169152-03-8
                                                169152-04-9
                                                               169152-05-0
     169152-06-1
                   169152-07-2
                                  169152-08-3
                                                169152-09-4
                                                               169152-10-7
     169152-11-8
                                  169152-13-0
                   169152-12-9
                                                169152-14-1
                                                               169152-15-2
     169152-16-3
                   169152-17-4
                                  169152-18-5
                                                169152-19-6
                                                               169152-20-9
     169152-21-0
                   169152-22-1
                                  169152-23-2
                                                169152-24-3
                                                               169152-25-4
     169152-26-5
                   169152-27-6
                                  169152-28-7
                                                169152-29-8
                                                               169152-30-1
     169152-31-2
                   169152-32-3
                                  169152-33-4
                                                169152-34-5
                                                               169152-35-6
     169152-36-7
                   169152-44-7
                                  169152-45-8
                                                169152-46-9
     169152-47-0
                   169152-48-1
                                  169152-49-2
                                                169152-50-5
                                                               169152-51-6
     169152-52-7
                   169152-53-8
                                  169527-92-8
     RL: TEM (Technical or engineered material use); USES (Uses)
        (display device liq. crystal compns. contg.)
IT
     147622-84-2P
                    147622-85-3P
                                    162785-95-7P
                                                   162785-97-9P
                                                                   162785-98-0P
     163671-44-1P
                    163671-71-4P
                                    163671-94-1P
                                                   163672-08-0P
                                                                   163672-09-1P
     163672-10-4P
                    163672-11-5P
                                    163672-13-7P
                                                   163672-14-8P
                                                                   163672-15-9P
     163672-16-0P
                    163672-17-1P
                                    163672-18-2P
                                                   163672-19-3P
                                                                   163672-20-6P
     163672-21-7P
                    163672-22-8P
                                    163672-23-9P
                                                   163672-26-2P
                                                                   163672-27-3P
     169273-18-1P
     RL: RCT (Reactant); SPN (Synthetic preparation); TEM (Technical or
     engineered material use); PREP (Preparation); RACT (Reactant or reagent);
     USES (Uses)
        (prepn. and reaction in prepg. liq. crystal for display devices)
IT
     162785-83-3P
                    162785-86-6P
                                    162785-89-9P
                                                   162785-90-2P
                                                                   162785-91-3P
                    163671-84-9P
                                    163671-85-0P
                                                   163671-86-1P
                                                                   163671-87-2P
     163671-73-6P
                    163671-89-4P
                                    163671-90-7P
                                                   163671-91-8P
     163671-88-3P
                                                                   163671-92-9P
                                    163671-95-2P
     163671-93-0P
                    163671-94-1P
                                                   163671-96-3P
                                                                   163671-97-4P
                                    163672-00-2P
                                                   163672-01-3P
     163671-98-5P
                    163671-99-6P
                                                                   163672-02-4P
     163672-03-5P
                    163672-04-6P
                                    163672-06-8P
                                                   163672-07-9P
                                                                   169151-67-1P
     169151-68-2P
                    169151-69-3P
                                    169151-70-6P
                                                   169151-71-7P
                                                                   169151-72-8P
     169151-73-9P
                    169151-74-0P
                                    169151-75-1P
                                                   169273-08-9P
                                                                   169273-09-0P
     169273-10-3P
                    169273-11-4P
                                   169273-12-5P
                                                   169273-13-6P
                                                                   169273-14-7P
```

169273-15-8P RL: SPN (Synthetic preparation); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses) (prepn. and use in liq. crystal compns. for display devices) 115-19-5 4894-75-1 40649-36-3 56309-94-5 IT 61203-83-6 163671-44-1 163671-71-4 163672-25-1 RL: RCT (Reactant); TEM (Technical or engineered material use); RACT (Reactant or reagent); USES (Uses) (reaction in prepg. liq. crystal for display devices) IT 169152-36-7 RL: TEM (Technical or engineered material use); USES (Uses) (display device liq. crystal compns. contg.) 169152-36-7 CAPLUS RNBenzonitrile, 4-[4'-(3-butenyl)[1,1'-bicyclohexyl]-4-yl]-2-fluoro-, CN[trans(trans)] - (9CI) (CA INDEX NAME)

Relative stereochemistry.

```
AN 1994:567077 CAPLUS
```

DN 121:167077

TI Nematic liquid crystal compositions and liquid-crystal display devices using same

IN Takeuchi, Kyobumi; Takatsu, Haruyoshi; Maruchin, Shatsuto; Rihyaruto, Buufuetsukaa

PA Dainippon Ink & Chemicals, Japan; Hoffmann La Roche

SO Jpn. Kokai Tokkyo Koho, 27 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

IC ICM C09K019-42

ICS G02F001-13; G02F001-133

CC 74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other Reprographic Processes)

FAN.CNT 1

TAN. CIVI I				
PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI JP 05311172	2 A2	19931122	JP 1992-117739	19920511
JP 3228781	B2	20011112		
PRAI JP 1992-117	7739	19920511		
GT				

$$R^{2}$$
 $H$ 
 $H$ 
 $R^{2}$ 
 $H$ 
 $R^{3}$ 
 $H$ 
 $R^{3}$ 
 $H$ 
 $R^{3}$ 

The title compns. comprise compds. represented by I and II [R1 = Me, H; n = 0, 2; m = 0, 1; R2 = alkyl, alkenyl; R3 = alkyl, alkoxy, alkenyloxy]. Compds. in addn. to I and II were described in details in the text. The liq.-crystal display devices are of super-twisted nematic LCDs, which use the compns. described above. The compns. exhibited a low threshold value, a fast response time, and high chem. stability.

ST super twisted nematic liq crystal; LCD nematic liq crystal

IT Optical imaging devices

(electrooptical liq.-crystal, super-twisted nematic compds. for)

IT Liquid crystals

(nematic, super-twisted, compns. of)

73255-62-6 79709-85**-**6 IT 39969-29-4 84016-65-9 84655-98-1 86503-56-2 87334-49-4 91225-15-9 95973-47-0 98495-10-4 107949-21-3 107949-31-5 114834-76-3 122705-88-8 155041-85-3 157453-51-5 **157453-52-6 157453-53-7** 157453-54-8 157453-60-6 157453-61-7 **157543-22-1** 157453-59-3

157543-23-2 157543-24-3 157543-25-4

157543-26-5 157543-27-6 157543-28-7

157543-29-8 157603-92-4

RL: USES (Uses)

(nematic liq. crystal compn. contg.)

IT 157453-52-6 157453-53-7 157543-22-1

157543-23-2 157543-24-3 157543-25-4

157543-26-5 157543-27-6 157543-28-7

157603-92-4

RL: USES (Uses)

(nematic liq. crystal compn. contg.)

RN 157453-52-6 CAPLUS
CN Benzonitrile, 2-fluoro-4-[4'-(1-propenyl)[1,1'-bicyclohexyl]-4-yl]-,
[1'.alpha.(trans),4'.beta.(E)]- (9CI) (CA INDEX NAME)

Relative stereochemistry.

Double bond geometry as shown.

Relative stereochemistry.

```
AN
     1995:543538 CAPLUS
DN
     122:303158
ΤI
     Nematic liquid crystal composition and display using same
     Takeuchi, Kyobumi; Takatsu, Haruyoshi; Maruchin, Shatsuto; Rihyaruto,
IN
     Buufuetsukaa
     Dainippon Ink & Chemicals, Japan; Hoffmann La Roche
PΑ
     Jpn. Kokai Tokkyo Koho, 21 pp.
SO
     CODEN: JKXXAF
DТ
     Patent
LΑ
     Japanese
     ICM C09K019-30
IC
     ICS C09K019-34; C09K019-42
ICA
     G02F001-13
     74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other
CC
     Reprographic Processes)
FAN.CNT 1
     PATENT NO.
                      KIND
                            DATE
                                            APPLICATION NO.
                                                             DATE
                      ----
                            _ _ _ _ _ _ _
                                            ------
PΙ
     JP 06340877
                       Α2
                            19941213
                                            JP 1992-135141
                                                             19920527
     JP 3233684
                       B2
                            20011126
PRAI JP 1992-135141
                            19920527
     MARPAT 122:303158
OS
```

$$CH(CH_2)_n$$
 (CH  $CH_2)_n$  CN  $CH_2$ 

GΙ

AB

$$R^2$$
  $C_2H_4$   $F$ 

```
nematic liq. crystal displays.
ST
     nematic liq crystal compn display
IT
     Liquid crystals
        (nematic compn.)
IT
     Optical imaging devices
        (liq.-crystal, super-twisted nematic)
IT
     163059-54-9 163059-55-0 163059-56-1
     RL: PRP (Properties); TEM (Technical or engineered material use); USES
     (Uses)
        (nematic liq. crystal compn.)
                                                          107215-66-7
IT
     82832-57-3 82832-58-4
                               94819-16-6
                                            94840-77-4
     109970-65-2
                  109970-66-3
                               114834-76-3
                                               117943-37-0
                                                              118164-50-4
     119990-81-7
                   121118-73-8
                                 133937-72-1
                                                134442-19-6
                                                              142400-92-8
     143874-14-0
                   145550-87-4
                                 147671-58-7
                                                148843-06-5
                                                              151559-27-2
     151854-71-6
                   155266-68-5
                                 157453-50-4
                                               157453-51-5 157453-52-6
                   157453-54-8
     157453-53-7
                                 157453-55-9
     RL: PRP (Properties); TEM (Technical or engineered material use); USES
        (nematic liq. crystal compn. contg.)
IT
     163059-55-0 163059-56-1
```

The title nematic liq. crystal compn. contains I [R1 = H, Me; n = 0, 2; m = 0,1] and compds. related to II [R2 = C2-7 straight-chain alkyl, alkenyl, CjH2j+10CkH2k (j = 1-3; k = 2-50)]. The compn. is used in super-twisted

RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses) (nematic liq. crystal compn.) 163059-55-0 CAPLUS RN CN Benzonitrile, 4-(4'-ethenyl[1,1'-bicyclohexyl]-4-yl)-2-fluoro-, [trans(trans)]-, mixt. with [trans(trans)]-4-[4'-(3-butenyl)[1,1'bicyclohexyl]-4-yl]-1,2-difluorobenzene, [trans(trans)]-4-(4'-ethenyl[1,1'bicyclohexyl]-4-yl)-1,2-difluorobenzene, [1.alpha.,4.beta.(E)]-2-fluoro-4-[4-(3-pentenyl)cyclohexyl]benzonitrile, [1'.alpha.(trans),4'.beta.(E)]-2fluoro-4-[4'-(1-propenyl)[1,1'-bicyclohexyl]-4-yl]benzonitrile and [1.alpha., 4.beta.(E)]-2-fluoro-4-[4-(1-propenyl)cyclohexyl]benzonitrile (CA INDEX NAME) CM 1 CRN 157453-54-8 CMF C16 H18 F N

Relative stereochemistry.

Double bond geometry as shown.

CM 2

CRN 157453-53-7 CMF C21 H26 F N

Relative stereochemistry.

RN 129738-54-1 REGISTRY

CN Benzene, 1,2-difluoro-4-[(trans,trans)-4'-(1E)-1-propenyl[1,1'-bicyclohexyl]-4-yl]- (9CI) (CA INDEX NAME)

OTHER CA INDEX NAMES:

CN Benzene, 1,2-difluoro-4-[4'-(1-propenyl)[1,1'-bicyclohexyl]-4-yl]-,
[1'.alpha.(trans),4'.beta.(E)]-

A Company of the Company

FS STEREOSEARCH

MF C21 H28 F2

CI COM

SR CA

LC STN Files: CA, CAPLUS, CHEMLIST, USPATFULL

## Ring System Data

Elemental	Elemental	Size of	Ring System	Ring	RID
Analysis	Sequence	the Rings	Formula	Identifier	Occurrence
EA	ES	SZ	RF	RID	Count
========	+=======	+======+	-========	+========	+=======
C6	C6	6		46.150.1	
C6	C6	6	C6	46.150.18	1

Relative stereochemistry.

Double bond geometry as shown.

## Calculated Properties (CALC)

PROPERTY (CODE)	VALUE	CONDITION	NOTE
=======================================	+==========	+=======-	<b>+=====</b>
Bioconc. Factor (BCF)	1289224	pH 1	(1) ACD
Bioconc. Factor (BCF)	1289224	pH 4	(1) ACD
Bioconc. Factor (BCF)	1289224	pH 7	(1) ACD
Bioconc. Factor (BCF)	1289224	рн 8	(1) ACD
Bioconc. Factor (BCF)	1289224	pH 10	(1) ACD
Boiling Point (BP)	384.5+/-22.0 deg C	760.0 Torr	(1) ACD
Enthalpy of Vap. (HVAP)	60.84 + / -3.0  kJ/mol	]	(1) ACD
Flash Point (FP)	157.3+/-18.4 deg C	,	(1) ACD
Freely Rotatable Bonds (FRB)	3		(1) ACD
H acceptors (HAC)	o		(1) ACD
H donors (HD)	o		(1) ACD
Koc (KOC)	822886	pH 1	(1) ACD
Koc (KOC)	822886	pH 4	(1) ACD
Koc (KOC)	822886	pH 7	(1) ACD
Koc (KOC)	822886	8 Hq	(1) ACD
Koc (KOC)	822886	pH 10	(1) ACD

logD (LOGD)	8.34	pH 1	(1)	ACD
logD (LOGD)	8.34	pH 4	(1)	ACD
logD (LOGD)	8.34	pH 7	(1)	ACD
logD (LOGD)	8.34	8 Hq	(1)	ACD
logD (LOGD)	8.34	pH 10	(1)	ACD
logP (LOGP)	8.343+/-0.408		(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 1	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 4	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 7	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	PH 8	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 10	(1)	ACD
Molecular Weight (MW)	318.44		(1)	ACD
Vapor Pressure (VP)	9.02E-06 Torr	25.0 deg C	(1)	ACD

- (1) Calculated using Advanced Chemistry Development (ACD) Software Solaris V4.76 ((C) 1994-2003 ACD)
  - 13 REFERENCES IN FILE CA (1962 TO DATE)
  - 1 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA
  - 13 REFERENCES IN FILE CAPLUS (1962 TO DATE)

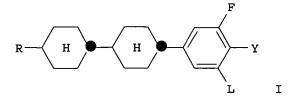
#### REFERENCE 1

- AN 129:252776 CA
- TI Liquid-crystal medium and electrooptical display devices using it
- IN Tarumi, Kazuaki; Schuler, Brigitte; Schwart, Michael; Mackert, Peter J.
- PA Merck Patent G.m.b.H., Germany
- SO Ger. Offen., 18 pp.
- CODEN: GWXXBX
- DT Patent
- LA German
- IC ICM C09K019-08
  - ICS C07C043-225; C07C043-192; C07C255-50; C07C255-55; C07C331-28; C07C069-76; G02F001-13; G09F009-35
- ICA C09K019-30; C09K019-12; C09K019-14
- CC 75-11 (Crystallography and Liquid Crystals)

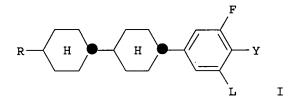
Section cross-reference(s): 25, 74

FAN.CNT 1

		_					
	PAT	ENT NO.	KIND	DATE	API	PLICATION NO.	DATE
ΡI	DE	19709890	A1	19980917	DE	1997-19709890	19970311
	GB	2323091	A1	19980916	GB	1998-4981	19980309
	GB	2323091	B2	20011114			
	US	5993692	Α	19991130	US	1998-37714	19980310
	JP	10259377	A2	19980929	JP	1998-76430	19980311
PRAI GI	DE	1997-19709890	19970	0311			



$$H_{2n+1}C_n$$
 H H—Alkenyl



$$H_{2n+1}C_n$$
 H H Alkenyl II

- AB A liq.-crystal medium based on a mixt. of polar compds. having pos. dielec. anisotropy contains .gtoreq.l compd. of formula I and .gtoreq.l compd. of formula II, where R = unsubstituted C2-12 alkenyl in which .gtoreq.l CH2 group may be replaced by O, S, or cyclobutan-1,3-diyl; y = F, Cl, or halogenated C1-6 alkyl, alkenyl, or alkoxy; L = H or F; and n = 1-8.
- ST liq crystal medium; electrooptical display liq crystal medium; polar compd liq crystal medium
- IT Liquid crystal displays Liquid crystals

(liq.-crystal medium for electrooptical display devices)

IT 76802-59-0D, PCH 7F, mixt. contg. 129738-34-7D, mixt. contg. 129738-54-1D, mixt. contg. 131819-23-3D, mixt. contg. 133914-49-5D, 133937-72-1D, mixt. contg. mixt. contg. 135734-59-7D, mixt. contg. 135734-60-0D, mixt. contg. 137644-54-3D, mixt. contg. 139215-80-8D, 139215-88-6D, mixt. contg. mixt. contg. 142400-92-8D, mixt. contg. 153429-48-2D, mixt. contg. 173837-35-9D, mixt. contg. 173837-36-0D, mixt. contg. 174805-87-9D, mixt. contg.

RL: DEV (Device component use); TEM (Technical or engineered material use); USES (Uses)

(liq.-crystal medium for electrooptical display devices contg.)

#### REFERENCE 2

AN 126:39893 CA

TI Liquid crystal composition for electrooptical display device

IN Terashima, Kanetsugu; Takeshita, Fusayuki; Yamamoto, Hitoshi; Kawasyukuda, Hiroaki

PA Chisso Corp., Japan; Terashima, Kanetsugu; Takeshita, Fusayuki; Yamamoto, Hitoshi; Kawasyukuda, Hiroaki

SO PCT Int. Appl., 40 pp.

CODEN: PIXXD2

DT Patent

LA Japanese

IC ICM C09K019-42 ICS C09K019-46

CC 74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other Reprographic Processes) Section cross-reference(s): 75

FAN.CNT 1

PATENT NO. KIND DATE APPLICATION NO. DATE ΡI WO 9634071 19961031 WO 1996-JP193 19960201 **A1** W: CN, JP, KR, US RW: AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE EP 770663 A1 19970502 EP 1996-901504 19960201 R: CH, DE, GB, LI CN 1152331 19970618 CN 1996-190392 19960201 Α

TW 424108 B 20010301 TW 1996-85103877 19960402 US 5779933 A 19980714 US 1996-663226 19960617

PRAI JP 1995-101232 19950425 WO 1996-JP193 19960201

GI

$$R^2$$
 — CN II

$$R^3$$
  $\longrightarrow$   $R^4$  III

AB A liq. crystal compn. for electrooptical display device manuf. comprises 1-15% of compds. of formula I, 8-40% of compds. of formula II, 10-30% of compds. of formula III, and 10-45% of compds. of IV wherein R1 represents C1-10 alkyl; R2 represents C1-10 alkyl or C2-10 alkenyl; R3, R6 represent C1-10 alkyl or alkoxy; R4 represents C2-10 alkenyl or alkenyloxy; R5 represents C2-10 alkenyl.

ST liq crystal compn electrooptical display; cyanofluorophenyloxycarbonylbenz ene deriv liq crystal display; cyanophenylcyclohexane deriv liq crystal display; cyclohexylcyclohexane deriv liq crystal display

IT Liquid crystal displays

(cyanofluorophenyloxycarbonylbenzene derivs. and related compds. for)

IT 35684-12-9 39969-28-3 39969-29-4 52709-83-8 58743-75-2 59855-03-7 59855-05-9 61203-99-4 70784-09-7 79709-84-5 80944-44-1 81782-74-3 85583-83-1 86776-50-3 86776-51-4 86776-52-5 88038-92-0 95478-15-2 95478-16-3 95480-29-8 95906-34-6 96184-40-6 96184-42-8 97398-75-9 101478-47-1

 105351-42-6
 107949-21-3
 116903-48-1
 122705-91-3
 129738-34-7

 129738-42-7
 129738-54-1
 136159-76-7
 142400-92-8
 155041-85-3

155417-32-6 184652-89-9 184652-90-2 184652-91-3 184652-92-4

184652-93-5

RL: DEV (Device component use); TEM (Technical or engineered material use); USES (Uses)

(electrooptical display devices using liq. crystal compns. contg.)

#### REFERENCE 3

AN 123:355082 CA

TI Orientational ordering of liquid crystals containing a difluoro-substituted phenyl ring

AU Magnuson, Matthew L.; Fung, B. M.; Schadt, Martin

CS Dep. Chem. Biochem., Univ. Oklahoma, Norman, OK, 730919-0370, USA

SO Liquid Crystals (1995), 19(3), 333-8

CODEN: LICRE6; ISSN: 0267-8292

- PB Taylor & Francis
- DT Journal
- LA English
- CC 75-11 (Crystallography and Liquid Crystals)
- The orientational ordering of several liq. crystals contg. a AB difluoro-substituted Ph ring was studied through the use of C-13 NMR. fluorinated Ph ring of these liq. crystals have Cs symmetry, so three order parameters are required to completely describe the ordering of this ring. All three of these order parameters were calcd. from C-F dipolar coupling consts. obtained from the C-F splittings in the C-13 NMR spectra. Because of the complexity of the F-coupled spectra, variable angle spinning (VAS) was used to resolve the C-F splittings. To study the orientational ordering over wide ranges of temp., the authors have developed an empirical correlation between the order parameter and the value of a C-F dipolar coupling const. This enabled the authors to study the change in the order parameter with temp. The results of applying this method to several structurally similar liq. crystals contg. the same type of difluorinated Ph ring are presented. A comparison is made to a similar mono-fluorinated liq. crystal.
- ST orientational ordering liq crystal fluorophenyl ring
- IT Liquid crystals
  - (difluoro-substituted Ph ring system; orientational ordering of)
- IT 82832-57-3 129738-46-1 129738-54-1 170806-75-4
  - RL: PEP (Physical, engineering or chemical process); PROC (Process) (orientational ordering of liq. crystals of)

#### REFERENCE 4

- AN 123:326312 CA
- TI Polar nematic trans-4-substituted-cyclohexyl (E)-alk-2-enoates. The influence of dipoles and double bonds on the transition temperatures and other physical properties
- AU Kelly, S. M.; Schadt, M.; Seiberle, H.
- CS Dep. RLCR, F. Hoffmann-La roche Ltd., Basle, CH-4002, Switz.
- SO Liquid Crystals (1995), 18(4), 581-94 CODEN: LICRE6; ISSN: 0267-8292
- PB Taylor & Francis
- DT Journal
- LA English
- CC 75-11 (Crystallography and Liquid Crystals)
- AΒ As part of a systematic study of the factors affecting nematic phase formation, the influence of introducing dipoles (as O, carbonyl and carboxy groups) and steric restrictions (as C-C double bonds) in various positions, configuration and combinations in a model system (4-[trans-4-pentylcyclohexyl]benzonitrile) was studied. The authors have introduced an ester group and a C-C double bond with a trans-configuration (E) into the terminal alkyl chain attached to the cyclohexyl ring of a variety of two- and three-ring nematic mesogens of pos. dielec. anisotropy. This is a new combination of a polar ester group (dipole effect) and the added rigidity imposed by the double bond (steric effect). Most of the new (E)-alk-2-enoates contg. two rings in the mol. core possess high m.ps. Only a few two-ring esters exhibit a nematic phase, although the clearing point of those esters exhibiting mesomorphic behavior was high. The corresponding three-ring (E)-alk-2-enoates incorporating an addnl. Ph or cyclohexane ring also possess high melting and clearing points, as well as wide nematic ranges. No smectic mesophases could be obsd. for any of the (E)-alk-2-enoates synthesized. Comparisons with the corresponding derivs. incorporating either just an ester group, or just a C-C double bond in the same position indicate that synergetic effects lead to higher clearing points than would otherwise were expected. The new (E)-alk-2-enoates possess a surprisingly moderate viscosity for esters. The high value of the elastic const. ratio k33/k11 is of advantage for mixts. designed for supertwisted nematic LCDs.

```
ST
     polar nematic cyclohexyl alkenoate mesomorphism dielec
ΙT
     Viscosity
         (of polar nematic alkylcyclohexyl alkenoates)
ΙT
     Liquid crystals
        (nematic, alkylcyclohexyl alkenoates; influence of dipoles and double
        bonds on transition temps. and other phys. properties of)
                   129738-54-1 133622-74-9 140922-68-5
IT
     RL: PEP (Physical, engineering or chemical process); PROC (Process)
        (liq. crystal properties of mixt. of difluorophenylbicyclohexyl
        butenoate with)
                   127927-93-9
                                  136159-79-0
                                                 157396-56-0
ΙT
     118164-51-5
     157396-58-2
                   157396-59-3 157396-60-6
                                                 157396-61-7
                                                                157396-62-8
     157396-76-4
                   157396-77-5 157396-78-6
                                                 157396-79-7
                                                                164592-00-1
     164592-01-2 164592-02-3 164592-03-4
                                                 164592-04-5
                                                                164592-05-6
     164592-06-7
                  164592-07-8 164592-08-9
                                                164592-09-0
     RL: PEP (Physical, engineering or chemical process); PRP (Properties);
     PROC (Process)
        (prepn. and liq. crystal properties and heat of transition of)
                                 157396-75-3
                                                164591-91-7 164591-92-8
ΤТ
     87073-95-8
                  136159-78-9
     164591-93-9
                   164591-94-0
                                  164591-95-1
                                                 164591-96-2
                                                              164591-97-3
                   164591-99-5
     164591-98-4
     RL: PEP (Physical, engineering or chemical process); PRP (Properties);
     PROC (Process)
        (prepn. and m.p. and heat of transition of)
REFERENCE 5
AN
     123:325995 CA
     The effect of molecular association and tube dilation on the rotational
TI
     viscosity and rotational diffusion in nematic liquid crystals
ΑU
     Raviol, A.; Stille, W.; Strobl, G.
     Fak. Phys., Univ. Freiburg, Freiburg, D-79104, Germany
CS
SO
     Journal of Chemical Physics (1995), 103(9), 3788-94
     CODEN: JCPSA6; ISSN: 0021-9606
PB
     American Institute of Physics
DT
     Journal
LΑ
     English
CC
     75-1 (Crystallography and Liquid Crystals)
     Section cross-reference(s): 65
AB
     A combination of director reorientation expts. with dielec. relaxation
     spectroscopy was used to study the relation between the rotational
     viscosity .gamma.1 and the rotational diffusion consts. in nematic compds.
     with different assocn. tendency. Increased values for .gamma.1 were found
     for compds. showing strong assocn. This is explained by increased rotational friction of the assocs. due to the necessary translational
     motion of the mols. within these groups. For nonassocg. compds., .gamma.1 is described quant. by Marrucci's theory, when the tube dilation effect
     described by Doi for the rotational diffusion in an orientationally
     ordered environment is taken into account.
ST
     rotational viscosity diffusion nematic liq crystal
IT
     Liquid crystals
        (nematic, effect of mol. assocn. and tube dilation on rotational
        viscosity and rotational diffusion in)
IT
     Diffusion
     Viscosity
        (rotational, effect of mol. assocn. and tube dilation on rotational
        viscosity and rotational diffusion in)
IT
     40817-08-1, 5CB
                       61204-01-1, PCH5
                                           129738-54-1
                                                          140922-68-5
     170656-12-9
     RL: PEP (Physical, engineering or chemical process); PROC (Process)
        (effect of mol. assocn. and tube dilation on rotational viscosity and
        rotational diffusion in nematic liq. crystals of)
```

AN 123:301635 CA

- TI Cyclic hydrocarbon derivative and liquid crystal composition containing the same.
- PA Dainippon Ink Chemical Industry Co., Japan
- SO Eur. Pat. Appl., 334 pp. CODEN: EPXXDW
- DT Patent
- LA English
- IC ICM C09K019-04

ICS C09K019-30; C07B059-00; C07C255-50; C07C043-20; C07C025-18

CC 74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other Reprographic Processes)

Section cross-reference(s): 75

#### FAN.CNT 1

T. LATA	CIVI					
	PATENT NO.	KIND	DATE	API	PLICATION NO.	DATE
PΙ	EP 637623	A1	19950208	EP	1994-111448	19940722
	EP 637623	B1	20011004			
	R: DE, GB					
	JP 07034066	A2	19950203	JP	1993-182734	19930723
	US 5474707	Α	19951212	US	1994-278260	19940721
	US 5536443	Α	19960716	US	1995-429485	19950425
PRA]	JP 1993-182734	19930	723			
	US 1994-278260	19940	721			
O.T.						

GΙ

AB A novel cyclic hydrocarbon deriv. is disclosed, which is represented by formula I, wherein Y1 and Y2 each independently represent F, Cl, CN, OCN, SCN, OCF3, OCF2H, OCH2CF3, CF3, R, OR, CO2R, or -OCOR, wherein R represents alkyl having 1-20 C atoms, alkenyl having from 2-20 C atoms, or alkoxyalkyl having 2-20 C atoms, provided that at least one of Y1 and Y2 represents R, OR, CO2R, or -OCOR; Z, Z1-4 each independently represent a single bond, CH2CH2, CH=CH, C.tplbond.C, CO2, OCO, CH2O, OCH2, (CH2)4, (CH2)3O, or O(CH2)3; ring A represents a group of formula II, wherein X1-10 each independently represent H or D, provided that at least one of

```
them represents D; rings K, L, J, M, N each independently represent
     trans-1,4-cyclohexylene, 1,4-cyclohexeneylene, trans-1,4-phenylene,
     1,4-phenylene substituted with 1-4 substituents selected from F, Cl, CN,
     and CH3, 1,3-dioxane-2,6-diyl, pyrimidine-2,5-diyl, pyridine-2,5-diyl, or
     a group of formula III, wherein X11-20 each independently represent H or
     D, provided that at least one of them represents D; k, l, m, n each
     independently represent 0 or 1 with the sum of k, l, m, and n being 0, 1,
     or 2 is prepd. and used in a liq. crystal compn. for an electrooptical
     display device.
     cyclic hydrocarbon liq crystal display
ST
IT
     Liquid crystals
        (cyclic hydrocarbons as)
IT
     Optical imaging devices
        (electrooptical, liq. crystal compns. contq. cyclic hydrocarbons for)
IT
                   169273-17-0
                                               169273-20-5
                                                              169273-21-6
     169273-07-8
                                 169273-19-2
                   169527-83-7
                                 169527-84-8
                                                              169527-86-0
     169527-81-5
                                                169527-85-9
                                 169527-89-3
                                               169527-90-6
     169527-87-1
                   169527-88-2
                                                              169527-91-7
     169532-92-7
     RL: TEM (Technical or engineered material use); USES (Uses)
        (display device liq. crystal compn.)
TT
     61203-99-4
                  61204-01-1
                               61204-03-3
                                             67589-39-3
                                                          67589-41-7
     67589-46-2
                  67589-47-3
                               67589-52-0
                                             67589-53-1
                                                          86504-59-8
     92118-81-5
                  92118-82-6
                               92118-83-7
                                             92118-84-8
                                                          93743-04-5
     94819-16-6
                  94840-77-4
                               96042-33-0
                                            97941-21-4
                                                          119990-81-7
                   142400-92-8
                                 144916-76-7
                                               147065-76-7
                                                              155041-85-3
     129738-54-1
                   159586-97-7
                                 162785-84-4
                                               162785-85-5
                                                              163671-84-9
     155266-68-5
                   163671-97-4
                                 167949-21-5
                                               167949-22-6
                                                              167949-24-8
     163671-92-9
     167949-26-0
                   167949-27-1
                                 169151-78-4
                                               169151-79-5
                                                              169151-80-8
                                                              169151-85-3
     169151-81-9
                   169151-82-0
                                 169151-83-1
                                               169151-84-2
                                               169151-89-7
                                                              169151-90-0
     169151-86-4
                   169151-87-5
                                 169151-88-6
                                               169151-94-4
     169151-91-1
                   169151-92-2
                                 169151-93-3
                                                              169151-95-5
                   169151-97-7
     169151-96-6
                                 169151-98-8
                                               169151-99-9
                                                              169152-00-5
     169152-01-6
                   169152-02-7
                                 169152-03-8
                                               169152-04-9
                                                              169152-05-0
     169152-06-1
                   169152-07-2
                                 169152-08-3
                                               169152-09-4
                                                              169152-10-7
     169152-11-8
                   169152-12-9
                                 169152-13-0
                                               169152-14-1
                                                              169152-15-2
     169152-16-3
                   169152-17-4
                                 169152-18-5
                                               169152-19-6
                                                              169152-20-9
     169152-21-0
                   169152-22-1
                                 169152-23-2
                                               169152-24-3
                                                              169152-25-4
     169152-26-5
                   169152-27-6
                                 169152-28-7
                                               169152-29-8
                                                              169152-30-1
     169152-31-2
                   169152-32-3
                                 169152-33-4
                                               169152-34-5
                                                              169152-35-6
     169152-36-7
                   169152-44-7
                                 169152-45-8
                                               169152-46-9
                                                              169152-47-0
     169152-48-1
                   169152-49-2
                                 169152-50-5
                                               169152-51-6
                                                              169152-52-7
     169152-53-8
                   169527-92-8
     RL: TEM (Technical or engineered material use); USES (Uses)
        (display device liq. crystal compns. contg.)
IT
     147622-84-2P
                    147622-85-3P
                                   162785-95-7P
                                                   162785-97-9P
                                                                  162785-98-0P
     163671-44-1P
                    163671-71-4P
                                   163671-94-1P
                                                   163672-08-0P
                                                                  163672-09-1P
     163672-10-4P
                    163672-11-5P
                                   163672-13-7P
                                                   163672-14-8P
                                                                  163672-15-9P
                    163672-17-1P
                                   163672-18-2P
                                                   163672-19-3P
                                                                  163672-20-6P
     163672-16-0P
                    163672-22-8P
                                   163672-23-9P
                                                   163672-26-2P
                                                                  163672-27-3P
     163672-21-7P
     169273-18-1P
    RL: RCT (Reactant); SPN (Synthetic preparation); TEM (Technical or
     engineered material use); PREP (Preparation); RACT (Reactant or reagent);
     USES (Uses)
        (prepn. and reaction in prepg. liq. crystal for display devices)
IT
                    162785-86-6P
                                   162785-89-9P
                                                 162785-90-2P
                                                                  162785-91-3P
     162785-83-3P
     163671-73-6P
                    163671-84-9P
                                   163671-85-0P
                                                   163671-86-1P
                                                                  163671-87-2P
                    163671-89-4P
                                   163671-90-7P
                                                   163671-91-8P
                                                                  163671-92-9P
     163671-88-3P
                                   163671-95-2P
                                                   163671-96-3P
     163671-93-0P
                    163671-94-1P
                                                                  163671-97-4P
                    163671-99-6P
     163671-98-5P
                                   163672-00-2P
                                                                  163672-02-4P
                                                  163672-01-3P
                                                  163672-07-9P
     163672-03-5P
                    163672-04-6P
                                   163672-06-8P
                                                                  169151-67-1P
                    169151-69-3P
                                   169151-70-6P
                                                  169151-71-7P
                                                                  169151-72-8P
     169151-68-2P
                    169151-74-0P
     169151-73-9P
                                   169151-75-1P
                                                  169273-08-9P
                                                                  169273-09-0P
                    169273-11-4P
                                   169273-12-5P
                                                  169273-13-6P
                                                                  169273-14-7P
     169273-10-3P
     169273-15-8P
```

RL: SPN (Synthetic preparation); TEM (Technical or engineered material use); PREP (Preparation); USES (Uses)

(prepn. and use in liq. crystal compns. for display devices)

IT 115-19-5 4894-75-1 40649-36-3 56309-94-5 61203-83-6 82832-73-3

163671-44-1 163671-71-4 163672-25-1

RL: RCT (Reactant); TEM (Technical or engineered material use); RACT (Reactant or reagent); USES (Uses)

(reaction in prepg. liq. crystal for display devices)

### REFERENCE 7

- AN 123:156546 CA
- TI Liquid crystal-polymer composite material
- IN Coates, David; Greenfield, Simon
- PA Merck Patent G.m.b.H., UK
- SO Brit. UK Pat. Appl., 37 pp.
  - CODEN: BAXXDU
- DT Patent
- LA English
- IC ICM C09K019-30
  - ICS C09K019-14; C09K019-52
- CC 74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other Reprographic Processes)

Section cross-reference(s): 75

FAN.CNT 1

	O111 A				
	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
ΡI	GB 2281566	A1	19950308	GB 1994-17672	19940902
	GB 2281566	B2	19980513		
	GB 2292745	<b>A1</b>	19960306	GB 1995-4656	19950308
	GB 2292745	B2	19980819		
PRAI	EP 1993-114037	19930	902		
	GB 1994-17672	19940	902		

- AB The invention refers to a composite material comprising a lig. crystal material (with a birefringence .DELTA.n = ne-no) and a polymeric medium (which is optically substantially transparent and isotropic and has a refractive index of nm) wherein either the liq. crystal material is embedded in micro-droplets in the polymeric medium (with one of the refractive indexes of the liq. crystal material being substantially matched to the refractive index nm of said polymeric medium) or the liq. crystal material is present as a substantially continuous phase in a 3-dimensional network formed by or with the polymeric medium, the composite being characterized in that the liq. crystal material contains at least one compd. of formula R1-CH:CH-R2-(A-Z)m-B-R3 [wherein R1 is alkyl with 1-6 C atoms, wherein one or two CH2-groups can be replaced by -O- or -CO-; R2 is alkylated (CH2)p- with p ranging form 1-6, wherein one or two CH2-groups can be replaced by -O- or -CO-; A is independently from each other Z is independently from each other a single bond, -CH2-CH2-, COO- or -OCO-; m is 1, 2 or 3; B is R3 is F, Cl, CN, X-G; X is a single bond, -O- or -S-; G is Me or Et where one or more H may be replace by F; with the proviso that at least one of A and B is a laterally mono- or difluorinated 1,4-phenylene group]. The precursor of the composite materials is also claimed, namely a compn. comprising a liq. crystal material (which contains at least one compd. of formula) and a UV-curable precursor of the polymeric medium.
- ST liq crystal polymer composite material
- IT Optical instruments

(electrooptical switches, liq. crystal-polymer composite material for)

TT 129738-46-1 129738-54-1 157453-54-8 163004-89-5 166743-95-9 166743-96-0 166743-97-1 166743-98-2 166743-99-3 166744-00-9 166744-01-0 166744-02-1 166744-03-2 166744-04-3 166744-05-4 166744-06-5

RL: DEV (Device component use); PRP (Properties); USES (Uses) (contained in liq. crystal-polymer composite material for switch)

### REFERENCE 8

AN 122:21002 CA

TI Preparation of difluorocyclopropane derivatives as liquid crystals

IN Takehara, Sadao; Ogawa, Shinji; Takatsu, Haruyoshi

PA Dainippon Ink & Chemicals, Japan

SO Jpn. Kokai Tokkyo Koho, 15 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

IC ICM C07C025-18

ICS C09K019-30

CC 75-11 (Crystallography and Liquid Crystals)

Section cross-reference(s): 74

FAN.CNT 1

PATENT NO. KIND DATE APPLICATION NO. DATE

PI JP 06184020 A2 19940705 JP 1993-202370 19930816

PRAI JP 1992-282873 19921021

GI

$$F$$
  $F$   $F$   $CH_2)_m$   $Z^1$   $A$   $Z^2$   $F$   $Y$   $I$   $R$   $F$   $II$ 

AB The title compds. (I; m = 0-5; n = 0-7; Z1, Z2 = single bond or CH2CH2, provided that at least one of Z1 and Z2 = single bond; ring A = trans-1,4-cyclohexylene or 1,4-phenylene; X, Y = H, F), useful for liq. crystal switching devices for displays and particularly useful as active matrix-driving liq. crystal materials, are prepd. A liq. crystal compn. contains at least one I. (Difluorocyclopropyl)cyclohexane and [(difluorocyclopropyl)alkyl]cyclohexane derivs. I show good compatibility with widely used nematic mother liq. crystals, small refractive index anisotropy, and excellent chem. stability owing to the absence of polar groups such as cyano and ester groups, and can provide liq. crystal compns. showing nematic liq. crystal phase at wide temp. range, relatively small refractive index anisotropy and threshold voltage, and high specific resistance and voltage holding ratio when they are added to a liq. crystal compn. Thus, 2.0 g (trans-1-propenyl)bicyclohexane deriv. (trans, trans-II; R = trans-1-propenyl) was dissolved in diethylene glycol di-Me ether followed by adding 10 mg 3,5-di-tert-butylcatechol and after heating the soln. to 165.degree., a soln. of sodium chlorodifluoroacetate in the same solvent was added dropwise over 45 min while the temp. was kept at .gtoreq.160.degree. followed by heating the resulting mixt. at 165.degree. for 2 h to give all trans-II (R = 2,2-difluoro-3methylcyclopropyl). A liq. crystal compn. contg. 30 wt.% II (R = 3-ethyl-2,2-difluorocyclopropylmethyl) and an active-matrix mother liq. crystal (70 wt.%) consisting of 50% 4-[4-(4-vinylcyclohexyl)cyclohexyl]-1,2-difluorobenzene and 50% 4-[4-[4-(3-buten-1yl)vinylcyclohexyl]cyclohexyl]-1,2-difluorobenzene showed the upper limit

```
temp. of nematic phase at 96.9.degree., dielec. const. anisotropy
     (.DELTA..epsilon.) 4.6, refractive index anisotropy (.DELTA.n) 0.082, and
     threshold voltage (Vth) 2.16 V in a twisted nematic cell vs.
     116.7.degree., .DELTA..epsilon. = 4.7, .DELTA.n = 0.082, and Vth = 2.43 V,
     resp., for the mother liq. crystal.
ST
     fluorocyclopropane deriv prepn liq crystal; fluorocyclopropylcyclohexane
     prepn liq crystal; fluorocyclopropylalkylcyclohexane prepn liq crystal
     Liquid crystals
IT
        (prepn. of (difluorocyclopropyl) cyclohexane and
        [(difluorocyclopropyl)alkyl]cyclohexane derivs. as liq. crystals)
IT
     Optical imaging devices
        (electrooptical liq.-crystal, prepn. of (difluorocyclopropyl)cyclohexan
        e and [(difluorocyclopropyl)alkyl]cyclohexane derivs. as liq. crystals
        for (active matrix) nematic liq. crystal displays)
IT
     1895-39-2, Sodium chlorodifluoroacetate
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (difluorocarbene insertion with alkenylcyclohexane derivs. in prepn. of
        (difluorocyclopropyl)cyclohexane or [(difluorocyclopropyl)alkyl]cyclohe
        xane derivs. as liq. crystal)
IT
     129738-54-1 159586-94-4
                                159586-95-5 159586-96-6 159586-97-7
     159652-71-8
                  159652-72-9
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (difluorocarbene insertion with sodium chlorodifluoroacetate in prepn.
        of (difluorocyclopropyl)cyclohexane or [(difluorocyclopropyl)alkyl]cycl
        ohexane deriv. as liq. crystal)
     159652-67-2 159652-68-3 159652-69-4
                                            159652-70-7 159700-01-3
IT
     RL: DEV (Device component use); USES (Uses)
        (nematic liq. crystal compn. for active-matrix liq. crystal displays)
                             61204-03-3
IT
     61203-99-4
                 61204-01-1
                                           67589-39-3 67589-41-7
                              67589-52-0 67589-53-1
     67589-46-2
                 67589-47-3
                                                        159652-66-1
     RL: DEV (Device component use); USES (Uses)
        (nematic liq. crystal compn. for liq. crystal displays)
IT
     159586-89-7P
                   159586-90-0P
                                  159586-91-1P 159586-92-2P
                                                                159586-93-3P
     159652-64-9P
                   159652-65-0P
     RL: DEV (Device component use); SPN (Synthetic preparation); PREP
     (Preparation); USES (Uses)
        (prepn. of (difluorocyclopropyl) cyclohexane or
        [(difluorocyclopropyl)alkyl]cyclohexane derivs. as liq. crystals for
        (active matrix) nematic liq. crystal displays)
REFERENCE 9
ΑN
     120:311802 CA
TI
     Nematic liquid crystal composition
     Takeuchi, Kyobumi; Takatsu, Haruyoshi; Takehara, Sadao; Oosawa, Masashi
IN
PA
     Dainippon Ink & Chemicals, Japan
SO
     Jpn. Kokai Tokkyo Koho, 10 pp.
     CODEN: JKXXAF
DT
    Patent
LA
    Japanese
IC
     ICM C09K019-42
     ICS G02F001-13
     74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other
    Reprographic Processes)
FAN.CNT 1
    PATENT NO.
                     KIND DATE
                                         APPLICATION NO. DATE
                           -----
     ----- ---- ----
                                          _____
    JP 05148483
                     A2
                           19930615
                                          JP 1991-312448 19911127
PRAI JP 1991-312448 19911127
```

$$R^1$$

$$R^{3}O(CH_2)_p$$
 $N$ 
 $q$ 
 $F$ 

A nematic liq. crystal compn. comprises a compd. I [R1 = C2-5 linear AB alkyl, C2-5 linear alkenyl, R2-O(CH2)k-; R2 = C1-3 linear alkyl; k = 1-6; m = 0, 1; X1 = H, F] and a compd. II [R3 = C1-3 linear alkyl; p = 1-6; q = 10, 1; X2 = H, F]. Preferably, the refractive index of the compn. falls in the range of 0.07-0.11. An active matrix LCD using this compn. is free of flickers, and provides a high pretilt angle.

II

I

ST nematic liq crystal compn; active matrix LCD display

Optical imaging devices IT

(electrooptical liq.-crystal, active matrix, nematic compn. for)

IT Liquid crystals

(nematic, compn. of)

IT 119990-81-7 122705-88-8 82832-27-7 129738-54-1 133622-71-6 133622-72-7 133622-74-9 137189-60-7 137326-40-0 142400-92-8 155041-85-3 146862-12-6 RL: USES (Uses)

(nematic liq. crystal compn. contg.)

## REFERENCE 10

AN 120:120874 CA

TI Liquid crystal composition containing diphenylacetylene and 1-cyclohexyl-4-phenylcyclohexane derivatives and display devices using

Kotani, Kunihiko; Ootsuka, Tetsuo; Fujita, Yutaka; Oonishi, Hiroyuki; IN Shirokura, Sayuri

PΑ Rodeitsuku Kk, Japan

so Jpn. Kokai Tokkyo Koho, 14 pp. CODEN: JKXXAF

DT Patent

LA Japanese

IC ICM C09K019-30

ICS C09K019-42; G02F001-13

CC 74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other Reprographic Processes)

Section cross-reference(s): 75

FAN.CNT 1

PATENT NO. KIND DATE APPLICATION NO. DATE ----------JP 05059364 A2 19930309 JP 1991-220695 19910830 JP 3128880 В2 20010129 PRAI JP 1991-220695 19910830 GI

$$R^{1}$$
  $C \equiv C$ 

$$R^3$$
  $H$   $C \equiv C$   $R^5$ 

$$R^{6}$$
  $H$   $H$   $F$   $III$ 

AB A liq. crystal compn. contains .gtoreq.1 compd. selected from .gtoreq.2 groups of compds. including diphenylacetylene derivs. I and II (R1, R3 = C1-10 alkyl; R2 = H, F; R4 = H, F, Me; R5 = C1-10 alkyl or alkoxy; m = 0, 1) and 1-cyclohexyl-4-phenylcyclohexane derivs. III (R6 = C1-10 alkyl, alkenyl, ether; R2 = H, F) which is used in a liq. crystal device. The liq. crystal compn. shows low viscosity, high speed response, and high refractive index anisotropy (.DELTA.n) without decrease in chem. stability and voltage retention rate and is suitable for active-matrix display.

ΙI

ST liq crystal compn diphenylacetylene cyclohexylphenylcyclohexane; active matrix display liq crystal

IT Liquid crystals

(compns., contg. diphenylacetylene and cyclohexylphenylcyclohexane derivs.)

IT Optical imaging devices

(electrooptical liq.-crystal, active-matrix, compns. contg. diphenylacetylene and cyclohexylphenylcyclohexane derivs. for)

IT 39969-28-3 39969-29-4 85583-83-1 107949-21-3 107949-22-4 107949-29-1 107949-31-5 109970-65-2 109970-66-3 114834-76-3 114834-78-5 121118-73-8

RL: USES (Uses)

IT

(liq. crystal compn. contg., for active-matrix display devices) 82832-27-7 86504-59-8 119990-81-7 119990-82-8 129738-54-1 133622-72-7 133622-74-9 142400-92-8 152208-71-4 152208-72-5

152695-38-0 153061-64-4

RL: TEM (Technical or engineered material use); USES (Uses) (liq. crystal compn., for active-matrix display devices)

```
RN 139778-51-1 REGISTRY
CN Benzene, 1-chloro-4-(4'-ethenyl[1,1'-bicyclohexyl]-4-yl)-2-fluoro-,
[trans(trans)]- (9CI) (CA INDEX NAME)
FS STEREOSEARCH
MF C20 H26 C1 F
```

SR CA

LC STN Files: CA, CAPLUS, USPATFULL

# Ring System Data

Elemental	Elemental	Size of	Ring System	Ring	RID
Analysis	Sequence	the Rings	Formula	Identifier	Occurrence
EA	ES	SZ	RF	RID	Count
========	+=======	+========-	+=========		·=======
C6	C6	6	C6	46.150.1	2
C6	C6	6	C6	46.150.18	1

# Relative stereochemistry.

## Calculated Properties (CALC)

PROPERTY (CODE)	VALUE	CONDITION	NOTE
Bioconc. Factor (BCF)	1335769	pH 1	(1) ACD
Bioconc. Factor (BCF)	1335769	pH 4	(1) ACD
Bioconc. Factor (BCF)	1335769	pH 7	(1) ACD
Bioconc. Factor (BCF)	1335769	pH 8	(1) ACD
Bioconc. Factor (BCF)	1335769	pH 10	(1) ACD
Boiling Point (BP)	392.8+/-22.0 deg C		(1) ACD
Enthalpy of Vap. (HVAP)	61.75+/-3.0 kJ/mol		(1) ACD
Flash Point (FP)	226.9+/-15.1 deg C		(1) ACD
Freely Rotatable Bonds (FRB)	3		(1) ACD
H acceptors (HAC)	0		(1) ACD
H donors (HD)	lo		(1) ACD
Koc (KOC)	844045	рН 1	(1) ACD
Koc (KOC)	844045	pH 4	(1) ACD
Koc (KOC)	844045	pH 7	(1) ACD
Koc (KOC)	844045	рН 8	(1) ACD
Koc (KOC)	844045	pH 10	(1) ACD
logD (LOGD)	8.36	pH 1	(1) ACD
logD (LOGD)	8.36	рH 4	(1) ACD
logD (LOGD)	8.36	pH 7	(1) ACD
logD (LOGD)	8.36	- рн 8	(1) ACD
logD (LOGD)	8.36	рH 10	(1) ACD
logP (LOGP)	8.363+/-0.326	-	(1) ACD.
Molar Solubility (SLB.MOL)	<0.01 mol/L	рH 1	(1) ACD

Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 4	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 7	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	рн 8	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 10	(1)	ACD
Molecular Weight (MW)	320.87		(1)	ACD
Vapor Pressure (VP)	5.05E-06 Torr	25.0 deg C	(1)	ACD

- (1) Calculated using Advanced Chemistry Development (ACD) Software Solaris V4.76 ((C) 1994-2003 ACD)
  - 1 REFERENCES IN FILE CA (1962 TO DATE)
  - 1 REFERENCES IN FILE CAPLUS (1962 TO DATE)

## REFERENCE 1

- AN 116:151296 CA
- TI Preparation of [[(chlorophenyl)cyclohexyl]cyclohexyl]alkenes as liquid crystals
- IN Buchecker, Richard; Germann, Alfred; Schadt, Martin; Villiger, Alois
- PA Hoffmann-La Roche, F., A.-G., Switz.
- SO Eur. Pat. Appl., 17 pp.
  - CODEN: EPXXDW
- DT Patent
- LA German
- IC ICM C07C025-24 ICS C09K019-30
- CC 25-3 (Benzene, Its Derivatives, and Condensed Benzenoid Compounds) Section cross-reference(s): 75

FAN.CNT 1

T 1 114	C14 1	_								
	PAC	CENT NO	٠.	KIND	DATE	I	PPLICA	ON NOITA	. DATE	
						-				
ΡI	ΕP	458176		A1	19911127	E	P 1991	-107829	19910	515
	ΕP	458176		B1	19950802					
		R: C	H, DE,	FR, GB	, IT, LI,	NL	•			
	JΡ	042269	29	A2	19920817	Ċ	P 1991	-140668	19910	517
	US	517492	1	Α	19921229	J	S 1991	701728	19910	520
PRAI	CH	1990-1	718	19900	521					
GI										

$$R1$$
 $H$ 
 $Z1$ 
 $C1$ 

- Title compds. (I; Z1 = bond, CH2CH2; X1 = H, F, Cl; R1 = 1E-alkenyl), were prepd. Thus, Grignard reaction of 4-bromo-1-chlorobenzene with 8-(4-oxocyclohexyl)-1,4-dioxaspiro[4.5]decane gave 1-(4-chlorophenyl)-4-(1,4-dioxa-8-spiro[4.5]docyl)cyclohexanol, which was converted to trans-4'-(4-chlorophenyl)[1,1'-bicyclohexyl]-4-one in several steps. Wittig reaction of the latter with MeOCH2PPh3Cl followed by hydrolysis gave trans-4'-(4-chlorophenyl)-[1,1'-bicyclohexyl]-trans-4-carboxaldehyde. Wittig reaction of the latter with EtPPh3Br gave an 11:88 E/Z mixt. of propanes, which was heated with 2N HCl and Na benzenesulfinate in PhMe to give 1-[trans-4-[trans-4-(1E-propenyl)cyclohexyl]cyclohexyl]-4-chlorobenzene (II). A mixt. contg. 90 wt.% 4-(trans-4-pentylcyclohexyl)benzonitrile and 10 wt.% II in a low bias tilt cell showed V10 = 1.66 V, ton = 27 ms, toff = 36 ms, and .DELTA.n = 0.127.
- ST chlorophenyldicyclohexane prepn liq crystal; electrooptical display component chlorophenyldicyclohexane
- IT Liquid crystals

```
([[(chlorophenyl)cyclohexyl]cyclohexyl]alkenes)
     Optical imaging devices
IT
        (electro-, liq.-crystal, [[(chlorophenyl)cyclohexyl]cyclohexyl]alkene
        for)
IT
     4894-75-1, 4-Phenylcyclohexanone
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (Friedel-Crafts reaction of, with oxalyl chloride)
     79-37-8, Oxalyl chloride
TT
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (Friedel-Crafts reaction of, with phenylcyclohexanone)
TT
     106-39-8, 4-Bromo-1-chlorobenzene
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (Grignard reaction of, with (oxocyclohexyl)dioxaspirodecane, in prepn.
        of liq. crystal)
IT
     56309-94-5
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (Grignard reaction of, with bromochlorobenzene, in prepn. of liq.
        crystal)
     4009-98-7, Methoxymethyltriphenylphosphonium chloride
IT
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (Wittig reaction of, with chlorophenylcyclohexylcyclohexanone, in
        prepn. of liq. crystal)
     622-95-7, 4-Chlorobenzyl bromide
IT
     RL: PROC (Process)
        (conversion of, to triphenylphosphonium salt)
     51044-12-3P, 4-Chlorobenzyltriphenylphosphonium bromide
IT
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
     (Reactant or reagent)
        (prepn. and Wittig reaction of, with dioxolanylcyclohexylcyclohexylcarb
        oxaldehyde, in prepn. of liq. crystal)
TТ
     139778-75-9P
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
     (Reactant or reagent)
        (prepn. and esterification of, in prepn. of
        chlorophenylcyclohexylcyclohexane lig. crystal)
     137464-98-3P
                                  139778-60-2P
IT
                   139778-59-9P
                                                  139778-61-3P
                                                                  139778-62-4P
     139778-63-5P
                    139778-64-6P
                                   139778-65-7P
                                                  139778-66-8P
                                                                  139778-67-9P
     139778-68-0P
                    139778-69-1P
                                   139778-70-4P
                                                                  139778-72-6P
                                                  139778-71-5P
     139778-73-7P
                    139778-74-8P
                                   139894-93-2P
                                                  139894-94-3P
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (prepn. of, as intermediate for chlorophenylbicyclohexane liq. crystal)
IT
     139778-48-6P
                    139778-49-7P
                                  139778-50-0P
                                                  139778-51-ÍP
                                                                139778-52-2P
     139778-53-3P
                    139778-54-4P
                                                                  139778-57-7P
                                   139778-55-5P
                                                  139778-56-6P
                    139879-90-6P
     139778-58-8P
                                   139879-91-7P
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (prepn. of, as liq. crystal)
TТ
     1530-32-1, Ethyltriphenylphosphonium bromide
    RL: RCT (Reactant); RACT (Reactant or reagent)
        (reaction of, with chlorophenylcyclohexylcyclohexylcarboxaldehyde, in
       prepn. of liq. crystal)
```

RN 142256-81-3 REGISTRY
CN 1,1'-Biphenyl, 4'-(4-ethenylcyclohexyl)-3,4-difluoro-, trans- (9CI) (CA INDEX NAME)
FS STEREOSEARCH
MF C20 H20 F2
CI COM
SR CA
LC STN Files: CA, CAPLUS, USPATFULL

# Ring System Data

			Ring System		RID
Analysis	Sequence	the Rings	Formula	Identifier	Occurrence
EA	ES	SZ	RF	RID	Count
=========	+======-	+======-	-=======-	+=======-	·=======
C6	C6	6	C6	46.150.1 46.150.18	1
C6	C6	6	C6	46.150.18	2

# Relative stereochemistry.

# Calculated Properties (CALC)

PROPERTY (CODE)	VALUE	CONDITION	NOTE
	+=====================================	-====================================	-======
Bioconc. Factor (BCF)	122102	pH 1	(1) ACD
Bioconc. Factor (BCF)	122102	pH 4	(1) ACD
Bioconc. Factor (BCF)	122102	pH 7	(1) ACD
Bioconc. Factor (BCF)	122102	рн 8	(1) ACD
Bioconc. Factor (BCF)	122102	рH 10	(1) ACD
Boiling Point (BP)	386.4+/-22.0 deg C	760.0 Torr	(1) ACD
Enthalpy of Vap. (HVAP)	61.05+/-3.0 kJ/mol		(1) ACD
Flash Point (FP)	158.3+/-18.4 deg C		(1) ACD
Freely Rotatable Bonds (FRB)	3		(1) ACD
H acceptors (HAC)	0		(1) ACD
H donors (HD)	0		(1) ACD
Koc (KOC)	152284	pH 1	(1) ACD
Koc (KOC)	152284	pH 4	(1) ACD
Koc (KOC)	152284	pH 7	(1) ACD
Koc (KOC)	152284	рн 8	(1) ACD
Koc (KOC)	152284	pH 10	(1) ACD
logD (LOGD)	7.00	pH 1	(1) ACD
logD (LOGD)	7.00	pH 4	(1) ACD
logD (LOGD)	7.00	рн 7	(1) ACD
logD (LOGD)	7.00	рн 8	(1) ACD
logD (LOGD)	7.00	pH 10	(1) ACD
logP (LOGP)	6.996+/-0.446	-	(1) ACD

Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 1	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 4	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 7	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	рн 8	(1)	ACD
Molar Solubility (SLB.MOL)	<0.01 mol/L	pH 10	(1)	ACD
Molecular Weight (MW)	298.37		(1)	ACD
Vapor Pressure (VP)	7.89E-06 Torr	25.0 deg C	(1)	ACD

- (1) Calculated using Advanced Chemistry Development (ACD) Software Solaris V4.76 ((C) 1994-2003 ACD)
  - 3 REFERENCES IN FILE CA (1962 TO DATE)
  - 3 REFERENCES IN FILE CAPLUS (1962 TO DATE)

## REFERENCE 1

- ΑN 127:364222 CA
- manufacture of liquid crystal device and liquid crystal display ΤI
- Kuryama, Takeshi; Nakada, Hidetoshi; Ogawa, Hiroshi; Takeuchi, Kiyobumi; IN Fujisawa, Noburu
- PA Dainippon Ink and Chemicals, Inc., Japan
- SO Jpn. Kokai Tokkyo Koho, 24 pp. CODEN: JKXXAF
- DTPatent
- LA Japanese
- ICM C09K019-42 ICS C09K019-18; C09K019-30; C09K019-54; G02F001-13 IC
- CC 74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other Reprographic Processes)

Ι

III

Section cross-reference(s): 75

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
ΡI	JP 09255954	A2	19970930	JP 1997-6460	19970117
PRAI GI	JP 1996-7421	19960	119		

$$R^{12}$$
  $C \equiv C$   $X^{15}$   $X^{14}$   $X^{16}$   $X^{16}$ 

```
The present invention relates to liq. crystal devices employing a novel
AΒ
     polymer-dispersed liq. crystal compns. that contain the liq. crystals
     represented by I [R11 = C2-7 alkyl and alkoxy; X11 = F, Cl, F3CO, F3C,
     C1-5 alkyl, and alkoxy; X12, X13, Y1, and Y2 = independently H or F], II
     [R12 = C2-7 alkyl, alkenyl, and alkoxyalkyl; X14 = F, Cl, F3CO, F3C, C1-5
     alkyl, and alkoxy; X15, X16, Y3, and Y4 = independently H or F; n = 0 or
     1], and III [R13 = C2-7 alkyl or alkenyl; R14 = C1-7 alkyl, alkoxy,
     alkenyl and alkenyloxy; Y5 = H, F, and CH3; Y6 and Y7 = independently H or
     F; Z1 = single bond, COO, C2H4, and C4H8; n = 0 or 1] and alkylene
     di(meth)acrylate represented by H2C=CR41COO-R'-OOCCR42=CH2[R41 and R42 = H
     or CH3; R' = C6-50 alkylene group, it may contain alicyclic group].
ST
     diacrylate polymer dispersed liq crystal device
     Liquid crystal displays
IT
     Liquid crystals
        (manuf. of liq. crystal device and liq. crystal display)
IT
     Acrylic polymers, preparation
     RL: DEV (Device component use); PNU (Preparation, unclassified); PREP
     (Preparation); USES (Uses)
        (manuf. of liq. crystal device and liq. crystal display)
IT
     38444-13-2P
                   38690-77-6P
                                 39969-28-3P
                                               39969-29-4P
                                                            49763-64-6P
     56131-49-8P
                   85583-83-1P
                                 92118-81-5P
                                               92118-82-6P
                                                             92118-83-7P
                                  114834-78-5P
     95480-29-8P
                   105895-14-5P
                                                 116903-47-0P
                                                                129738-34-7P
     137198-91-5P
                   142256-81-3P
                                   149705-67-9P
                                                  156243-60-6P
                                                                 156243-62-8P
     156243-63-9P
                    162142-85-0P
                                   162142-86-1P
                                                  177572-85-9P
                                                                 181885-66-5P
     183436-87-5P
                    183436-88-6P
                                   184161-94-2P
                                                  198279-53-7P
                                                                 198279-54-8P
     198279-55-9P
                    198279-57-1P
                                   198336-24-2P
                                                  198559-55-6P
                                                                 198586-69-5P
     198586-70-8P
     RL: DEV (Device component use); PNU (Preparation, unclassified); PREP
     (Preparation); USES (Uses)
        (manuf. of liq. crystal device and liq. crystal display)
REFERENCE 2
     126:150603 CA
ΤI
     Nematic liquid crystal composition for active matrix liquid crystal
     display
IN
     Terajima, Kenji; Takeshita, Fusayuki; Yamamoto, Hitoshi; Kawayadota,
     Hiroaki
PA
     Chisso Corp, Japan
SO
     Jpn. Kokai Tokkyo Koho, 18 pp.
     CODEN: JKXXAF
DT
    Patent
LA
     Japanese
```

IC ICM C09K019-46

ICS C09K019-30; G02F001-13

74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other Reprographic Processes)

FAN.CNT 1

PATENT NO. KIND DATE APPLICATION NO. DATE --------------PΙ JP 08302353 A2 19961119 JP 1995-128995 19950428 PRAI JP 1995-128995 19950428 GI

A lig. crystal compn. contg. (1) at least one first component selected AB from 4-(4-cyclohexylcyclohexyl)-1,2-difluorobenzene derivs. (I; R1 = C1-10 alkyl, C2-10 alkenyl; A1 = Q), (2) at least one second component selected from 4'-cyclohexyl-3,4-difluorobiphenyl derivs. (II; R2 = C1-10 alkyl, C2-10 alkenyl; A2 = Q), (3) at least one third component selected from cyclohexylbenzene derivs. II (R2, A2 = C1-10 alkyl, alkoxy, C2-10 alkenyl), cyclohexylcyclohexane derivs. I (R1, A1 = C1-10 alkyl, alkyl,  $exttt{C2-10}$  alkenyl), and 4-cyclohexylcyclohexanecarboxylate esters I (A1 = CO2R8; R1, R8 = C1-10 alkyl, C2-10 alkenyl), (4) at least one fourth component selected from 4-(4-cyclohexylcyclohexyl)benzene derivs. II (A2 = Q1; R2, R10 = C1-10 alkyl, C2-10 alkenyl) and (4-cyclohexylcyclohexyl)-1fluorobenzene derivs. II (A2 = Q1, R10 = F; R2 = C1-10 alkyl, C2-10 alkenyl), (5) at least one fifth component selected from p-fluorophenyl 4-cyclohexylcyclohexanecarboxylate derivs. I (R1 = C1-10 alkyl, C2-10 alkenyl; A1 = Q2, X1 = H or F), and (6) at least one sixth component selected from 4-(2-cyclohexylethyl)-1-fluorobenzene (III; R13 = C1-10 alkyl, C2-10 alkenyl; X2 = H, F), is claimed. A liq. crystal device using above compn. is claimed. This liq. crystal compn. shows nematic phase at a broad temp. range, low viscosity, and high specific resistance and provides an active matrix liq. crystal display with high contrast, high speed response, and high reliability.

ST nematic liq crystal compn; active matrix liq crystal display; cyclohexylcyclohexyldifluorobenzene nematic liq crystal compn; cyclohexyldifluorobipheny nematic liq crystal compn; cyclohexylbenzene nematic liq crystal compn; cyclohexylcyclohexanecarboxylate nematic liq crystal compn; cyclohexylcyclohexanecarboxylate nematic liq crystal compn; cyclohexylcyclohexylbenzene nematic liq crystal compn; cyclohexylcyclohexylfluorobenzene nematic liq crystal compn; cyclohexylethylfluorobenzene nematic liq crystal compn; fluorophenyl cyclohexylcyclohexanecarboxylate nematic liq crystal compn

IT Liquid crystal displays

(nematic liq. crystal compn. for active matrix liq. crystal display)
Liquid crystals

IT

(nematic; nematic liq. crystal compn. for active matrix liq. crystal display)

IT 79709-84-5 79912-85-9 80944-44-1 81701-13-5 79912-83-7 82832-57-3 82985-79-3 82985-80-6 84656-75-7 82832-27-7 86504-59-8 88038-92-0 88416-69-7 84656-77-9 85312-59-0 88878-50-6 94840-77-4 96624-52-1 107215-73-6 118164-50-4 119990-81-7 129738-34-7 129738-42-7 134412-17-2 118164-51-5 142256-81-3 142400-92-8 186448-44-2 186448-45-3 134412-18-3 186448-46-4

RL: TEM (Technical or engineered material use); USES (Uses) (component for liq. crystal compn.; nematic liq. crystal compn. for active matrix liq. crystal display)

```
AN 117:59084 CA
```

TI Halogenated alkenyl compounds, liquid-crystal mixtures containing them, and their use for electrooptical purposes

IN Buchecker, Richard; Germann, Alfred; Schadt, Martin; Vilinger, Alois

PA Hoffmann-La Roche, F., und Co. A.-G., Switz.

SO Eur. Pat. Appl., 25 pp.

CODEN: EPXXDW

DT Patent

LA German

IC ICM C09K019-34

ICS C09K019-30; C07C025-24; C07D239-26; C07D213-26; G02F001-1337

CC 74-13 (Radiation Chemistry, Photochemistry, and Photographic and Other Reprographic Processes)

Section cross-reference(s): 75

FAN.CNT 1

	PATENT NO.	KIND DATE	APPLICATION NO.	DATE
ΡI	EP 475273	A1 19920318	EP 1991-114986	19910905
	EP 475273	B1 19990407		
	R: CH, DE,	FR, GB, IT, LI, NL		
	US 5292452	A 19940308	US 1991-747033	19910819
	JP 07010787	A2 19950113	JP 1991-261260	19910913
	JP 3035392	B2 20000424		•
PRAI	CH 1990-2992	19900914		
	CH 1991-1434	19910514		
GI				

$$R^1$$
  $Z^1A^1$   $X^2$   $X^1$   $I$ 

AB The compds. have the general formula I, where Z1 = single bond or CH2CH2; A1 = 1,4-phenylene, pyrimidin-2,5-diyl, pyridin-2,5-diyl, or (when Z1 = CH2CH2) trans-1,4-cyclohexylene; X1 = F or Cl, X2 = F, Cl, or H; and R1 = C2-12 trans-1-alkenyl.

ST halogenated alkenyl compd liq crystal mixt

IT Liquid crystals

(mixts., contg. halogenated alkenyl compds.)

IT Optical imaging devices

(electro-, liq.-crystal, mixts. for, contg. halogenated alkenyl compds.)

IT 142275-91-0 142275-93-2 142275-95-4 142275-96-5 142393-69-9 142393-70-2 142393-71-3 142393-72-4 142393-73-5 142393-74-6 142394-66-9

RL: TEM (Technical or engineered material use); USES (Uses) (liq. crystal, for display devices)

IT 142256-88-0P 105640-07-1P 124500-61-4P 132951-11-2P 142256-87-9P 142256-89-1P 142256-90-4P 142256-91-5P 142256-93-7P 142256-92-6P 142256-98-2P 142256-94-8P 142256-95-9P 142256-96-0P 142256-97-1P 142256-99-3P 142257-00-9P 142257-01-0P 142257-02-1P 142257-03-2P 142257-04-3P 142257-05-4P 142257-06-5P 142257-07-6P 142257-08-7P 142257-09-8P 142257-11-2P 142257-12-3P 142257-13-4P 142257-10-1P 142279-97-8P 142257-14-5P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(prepn. and reaction of, in formation of compds. for liq.-crystal mixts. and display devices)

```
IT 142256-69-7P 142256-70-0P 142256-71-1P 142256-72-2P 142256-73-3P 142256-74-4P 142256-75-5P 142256-76-6P 142256-77-7P 142256-78-8P 142256-79-9P 142256-80-2P 142256-81-3P 142256-82-4P 142256-83-5P 142256-84-6P 142256-85-7P 142256-86-8P RL: PREP (Preparation) (prepn. of, for liq.-crystal mixts. and display devices)
```